

CLASSICA™

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What is melamine?

Melamine is a clear resin used in the finishing process on particleboard, although most people use melamine to describe the board.

Schulte uses particleboard with melamine applied. How does this process work? The board starts out as particleboard, the same type of board used for desktops and countertops. A vinyl sheet is stretched across the board and coated with the clear melamine resin. Then, under heat and pressure, the melamine resin fuses the vinyl to the board. As the board cures, the melamine creates a hard outer coating.

The result:

- The finish is scratch and stain resistant
- The finish is chemically bonded to the wood so that it is impossible to separate them

Caution: There are many different qualities of particleboard, melamine and vinyl. There also are different amounts of pressure and temperature that can be applied. All of these variables control the quality of the board we use!

The top grade available is known as “furniture grade,” and SCHULTE only uses furniture grade melamine!

To check for furniture grade material:

- Check the density of the board by examining the unfinished side. It should have small particles and heavy density. It should not have large particles and lots of air.
- Take a quarter and scratch the material. You should not be able to damage it.
- Mark the board with a pencil and clean with a non-abrasive cleaner. It will clean easily and completely.



Benefits of SCHULTE's Classica

For Consumers:

- Classica is furniture
Classica replaces other furniture in the bedroom and has the look and feel of fine furniture.
- Classica is functional
Classica combines the look and feel of fine furniture with the utility of a strong, custom storage solution.
- Classica enhances the value of a home
Melamine systems are perceived as a significant upgrade from other storage systems and add value to the home. For consumers dissatisfied with non-quality wire solutions, melamine is the preferred upgrade.

For Dealers:

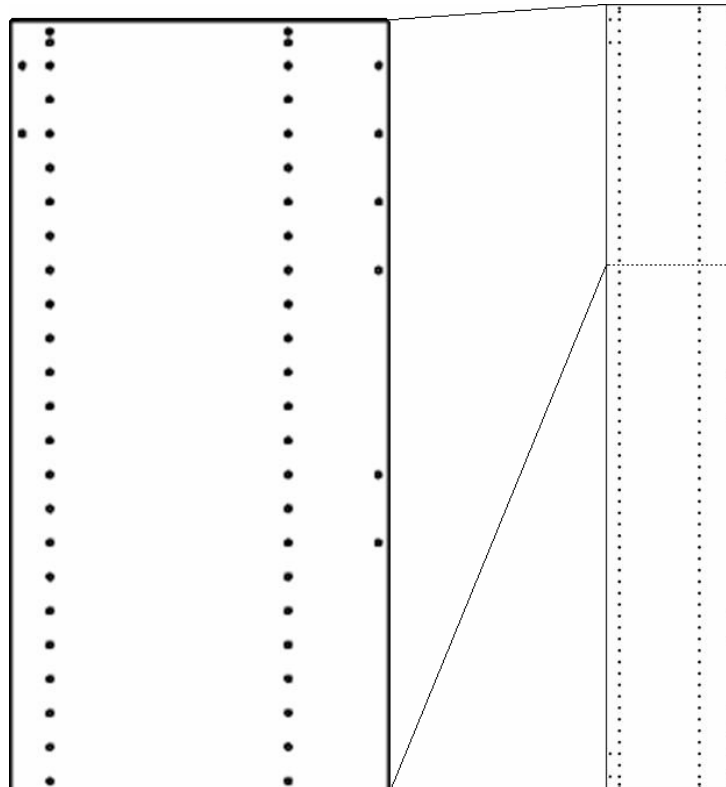
- Production oriented
Classica is designed to install quickly and easily by one installer.
- Higher sales per project!
More sales and profits from fewer jobs.
- Matches a dealer's other product offerings
If a dealer offers shower doors or other home products that are higher than average quality, Classica can build its quality image.
- Opportunity
Many homes have melamine in the master closet only. By offering Classica in addition to offering wire throughout the rest of the house, you can provide a whole solution and not allow another dealer to have contact with the builder/designer/owner.
- Multiple markets
Classica opens dealers to new construction and retrofit markets, therefore driving growth and profit opportunities.
- Function
Classica offers solutions for garages, laundries, home offices, entertainment centers and even some light commercial/institutional storage. This opens profit opportunities.

Classica was developed by cabinetmakers who saw the need for strength, versatility and design freedom. There is no system that can match Classica's overall performance.

Product Overview

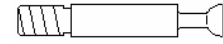
Panels

- Panels come in 14", 19" and 24" deep
- 14" deep panels come in 31", 48", 72", 87" and 96" heights. 19" and 24" product comes only in 96" heights.
- Center and End Panels are universal. There are no lefts or rights.
- Radius and Hutch Panels are not universal. There are left and right End Panels.
- End panels are used only when ends are very visible. Otherwise, always use Center Panels, even in wall-to-wall closets to reduce inventory of products.
- The distance between each hole for the regular line pattern is 32-millimeters, which means the panels do not come to exact inch measurements. Therefore panels are rounded-up to the next inch size to describe their heights.
- Unless otherwise specified all melamine components are available in:
 - White
 - Bisque
 - Maple
 - Cherry



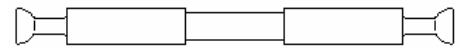
Connecting Bolts

- Inserted into a panel at predetermined locations for Fixed Shelves and Cleats on End Panels.



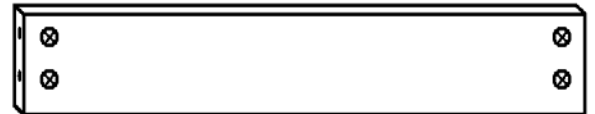
Double Connecting Bolts

- Inserted into panels at predetermined locations for Fixed Shelves and Cleats on center Panels, so two units can share the same panel.



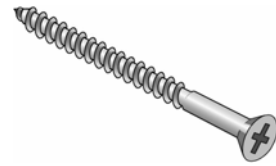
Cleat/Toe Kick

- Cleat and toe kicks are one item.
- Cleats are edge-banded top and bottom and have 2 cams on each end.
- Cleats come in 18", 24", 30", 36" and 96" wide (no Cams) by 5" high.
- Cleats can be reversed so that cams can be hidden in the case of toe kicks and some floor mounted systems.
- Cleats are attached at the top and bottom of every Cabinet.
- Toe Kicks used in Floor Mount systems protect the front of the panel.
- Turn cam until arrow on cam faces the outside hole where Connecting Bolt enters the shelf. To install, turn cam clockwise to lock onto connecting bolts.



Melamine Screw

- 3-1/2" Wood Screw.
- Screw goes directly through cleats and into a stud.
- May be used with Melamine Anchor.



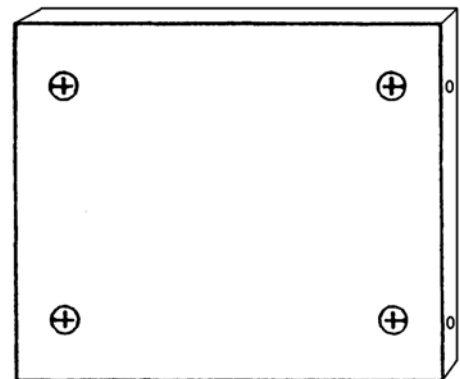
Melamine Anchor

- 3" Anchor.
- Used with Mounting Screw.
- Anchor and Screw go directly through cleats, eliminating need to hang/re-hang cabinets.



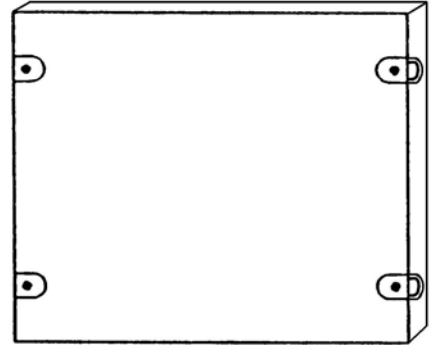
Fixed Shelf

- These shelves lock into panels to create cabinets.
- Available in sizes of 18", 24", 30" or 36".
- 19" and 24" deep shelves available in 24" and 30" widths.
- Reversible—cams face up or down to hide assembly hardware.
- Turn cam until arrow on cam faces the outside hole where Connecting Bolt enters the shelf.
- Turn cam clockwise to lock onto connecting bolts.



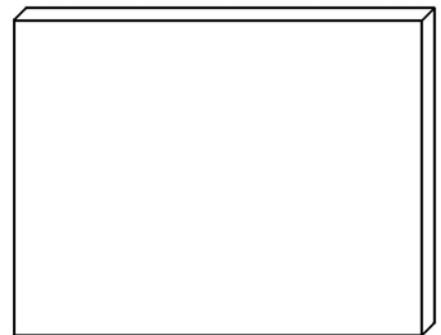
Rasant Shelves

- Used as a center “fixed” shelf to stabilize cabinet or in drawer stacks to prevent unit from spreading apart and at the bottom of wall mount cabinets.
- Available in sizes of 18”, 24”, 30” and 36”.
- 19” and 24” deep shelves X 24” and 30” widths.
- Can be added to cabinet after assembled in addition to being moved up and down.
- Turn cam clockwise to lock onto Rasant bolt.



Moveable Shelf

- Available in 18”, 24”, 30”, 36” and 96” wide units X 13 3/4” deep.
- Available in 19” and 24” deep for 24”, 30” and 96” widths.
- The shelves are undercut to 13”-3/4” to reduce field ripping because of wavy walls.
- 96” shelves are used when you need a shelf longer than 36” and also for top shelf assembly method.



Rasant Bolt

- Attaches Rasant Shelves to panels.



Eurocrew

- Fastens drawer glide to panel



Shelf Pin

- Holds adjustable Shelves into panels
- Inserts into front and rear line bore of panels.
- Available in Chrome.



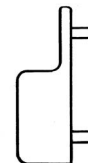
Clothes Rod

- Hanging rod to hang clothing.
- Round plated steel rod sold in 8 different lengths.
- Available in Nickel and Chrome.



Rod Flange

- Attaches Clothes Rod to panels.
- Easily inserted into the front line bore for Nickel or Chrome Rod.
- Available in Chrome.



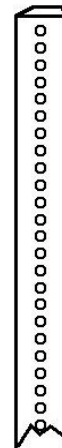
Radius Corner Shelf

- Trimable to minimum of 22" or maximum of 31-1/2" against back wall.
- Used for corner shelving. Must be located between two (2) cabinets.
- Available in 14" deep (at front edge) X 32" (along back wall.)
- Cabinets must be between 22" and 31 1/2" from corner.
- Used to wrap corners with adjustable shelves.
- Installed using Corner Shelf Support.
- Back Corner is cut out to accept the Corner Shelf Support.



Corner Shelf Support

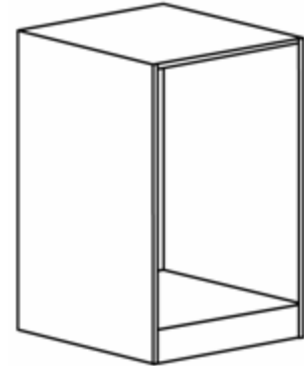
- 96" Long.
- Used to support back of Radius Corner Shelf.
- Available in White, Bisque, Maple and Cherry.



Island Cabinets

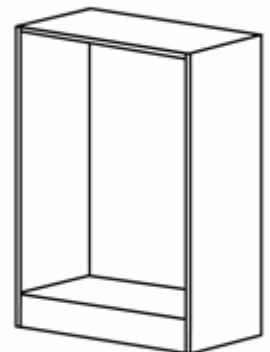
- 41 1/8" High
- Two (2) free-standing cabinets that can be combined into many combinations.
- Cabinet A can be attached to other A Cabinets or B Cabinets.
- Cabinet A options: Utilizes a center panel and 2 14" deep X 24" wide drawers and baskets. Shelves need to be cut.
- Custom-made tops may be added (not provided by SCHULTE.)
- Shelves for a traditional A Cabinet should be cut to 15 1/4" from a 19" shelf for proper fit. If the center panel is moved to allow 19" deep accessories, the other side shelves would be cut to 12-3/4" from a 14" deep shelf.
- Cabinet B options: All standard 14" deep X 30 wide accessories must be used in conjunction with an A Cabinet.

Cabinet A



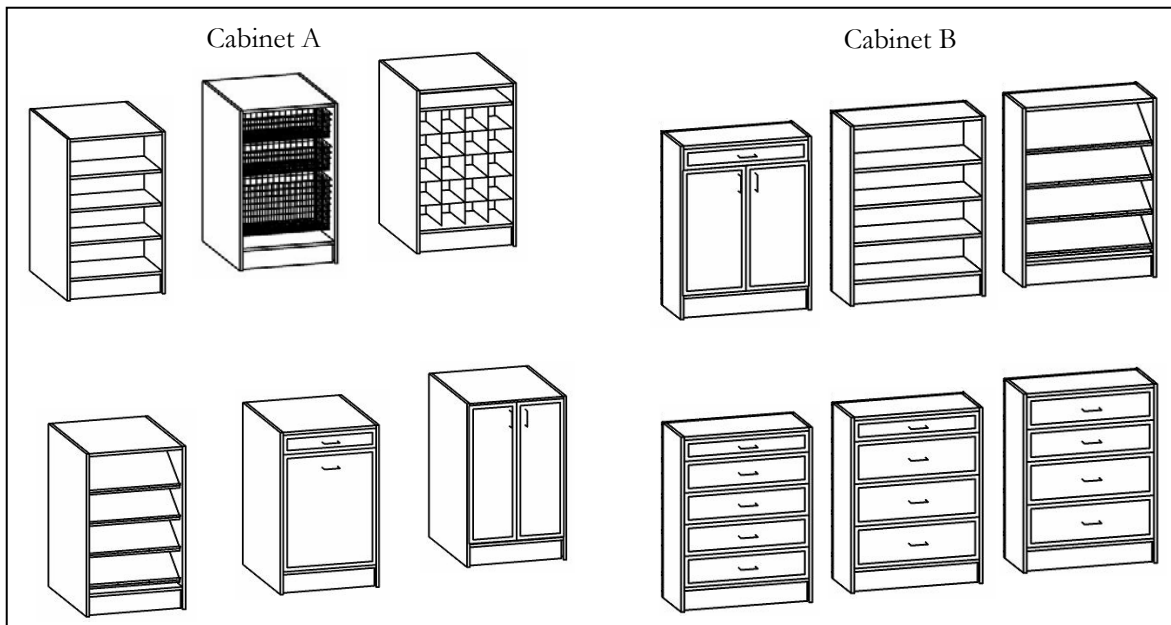
41" H X 26" X 32" D

Cabinet B



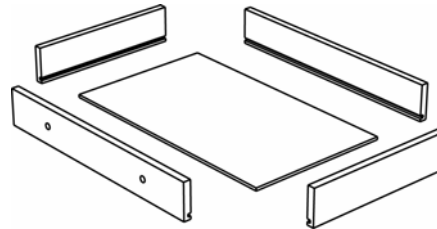
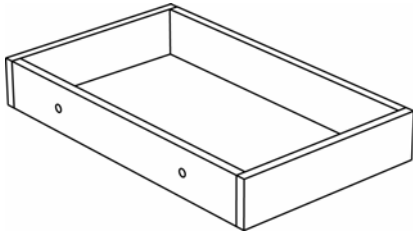
41" H X 32" X 14" D

Design Options:



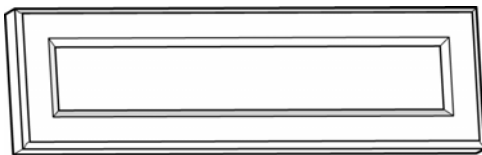
Drawer Boxes

- 5/8” thick side walls with doweled joints and screws.
- Full extension ball-bearing drawer glides.
- Available for 24” and 30” cabinets in heights of 5”, 7.5” and 10”.
- Drawer stacks over 30” in height must have an additional fixed/Rasant shelf placed between drawers.
- Assembled or knock-down versions are available.
- Assembled available in White only.
- Knock-down available in White, Maple and Cherry.



Drawer Fronts

- Drawer fronts are 3/4” thick.
- Plain available in all colors by custom order only.
- Sold separately.
- Drawer Front Connectors allow drawer fronts to be adjusted for proper reveal.

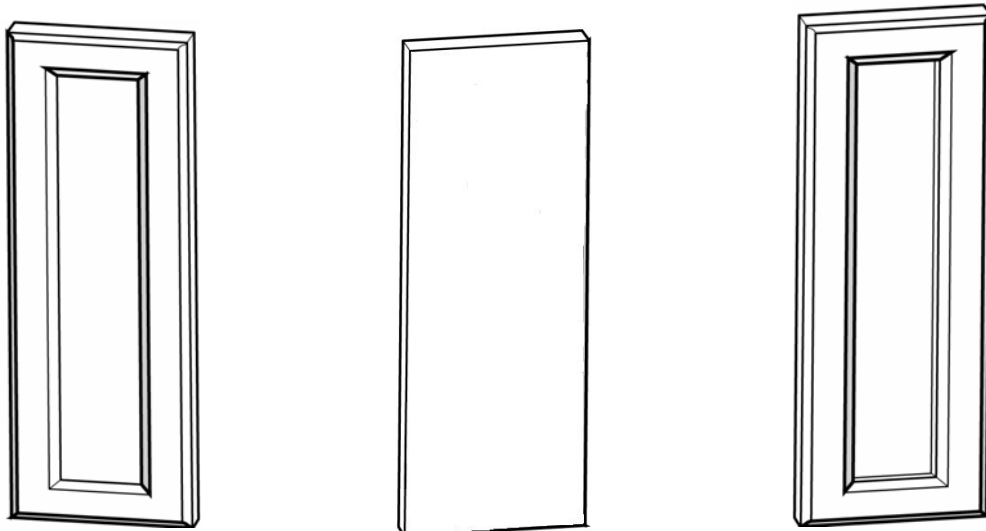


Note:

- 5” Drawer Boxes available only in 14” deep
- Plain Drawer fronts are available in all sizes, in White only

Doors

- 3/4" thick.
- High-quality, 3-way adjustable European hinges included.
- Hinges are assembled by pushing into pre-machined holes and turning screws clockwise.
- Hinges fit into front line of holes in panels and screws are tightened with screwdriver.
- Available for 24" and 30" wide cabinets and in heights of 31", 35", 40" and 49".
- Available without Center Panel as an Insert Door to allow decorative glass or plexiglas insert. (Insert can be 5/32" or less thick and the insert is set in place with a bead of silicon or by carefully applying brads to the sides.)
- Plain Doors available in all colors by custom order only.
- Decorative hardware sold separately.



Insert Sizes are:

For 24" wide cabinets:

7 31/64" X 25 23/64"

7 31/64" X 35 7/16"

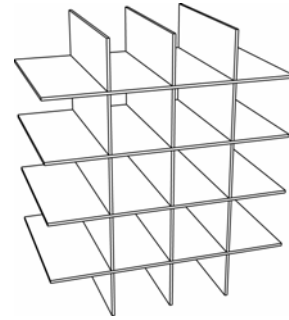
For 30" wide cabinets:

10 15/32" X 25 23/64"

10 15/32" X 35 7/16"

Cubby

- Available for 24" and 30" wide cabinets, they are 29.5" high and use interlocking pieces.
- 24" Cubby has 20 compartments; 30" Cubby has 25 compartments.
- Available in Maple, Cherry, Bisque and White.



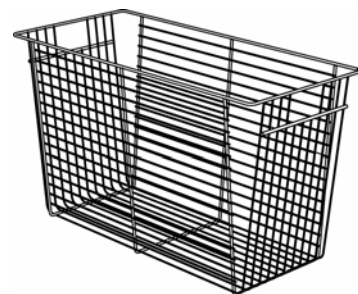
Shoe Shelf Fence

- Available in 24" and 30" widths.
- Chrome fence.
- For shoes, magazines, literature, etc.
- For use with Rasant Shelves in 14" and 19" cabinets.
- Offset rear Rasant Bolts 4 holes up.



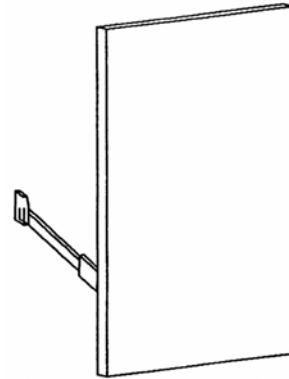
Chrome Baskets

- Baskets come in 18" wide X 6" high, 24" and 36" wide X 6", 13" and 17" high.
- All depths are 14 inches.
- Full Extension Ball Bearing Glides included plus Euro screws.



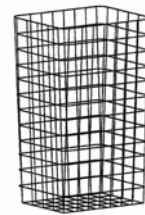
Hamper Door

- Available for 24" cabinets.
- Decorative Door available in all colors, Plain Door available in White only.
- Predrilled for easy installation.
- Includes high quality, 3-way, adjustable European Hinge.
- Door 'stays' included to prevent door from fully opening.



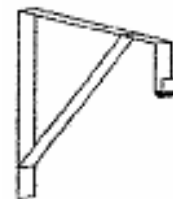
Hamper Basket

- Hangs on Hamper Door.
- Removable basket.
- Used for laundry, toy and recyclable storage.
- Available in Chrome.



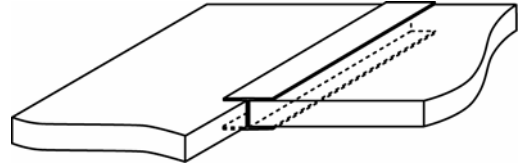
Shelf & Rod Support

- Supports a single shelf and a shelf and rod when spanning more than 36".
- Available in Chrome.



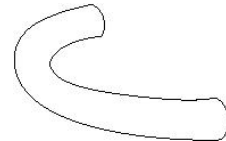
“H” Channel

- Available in clear only in 6’ lengths.
- Easily cut to size.
- Creates continuous shelf with a 90° wall.
- For use with Cabinets or filler sections.
- Simplifies your “L” shelf installation.



Decorative Pull

- 4” Decorative Pull.
- Screw lengths for both doors and drawers are provided.
- Available in Nickel and Chrome.



Straight Handle Pull

- 4” Straight Handle Pull.
- Screw lengths for both doors and drawers are provided.
- Available in Nickel and Chrome.



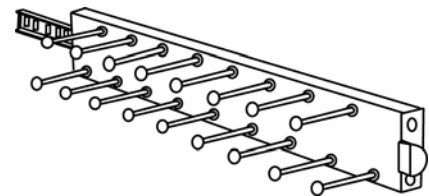
Decorative Knob

- Elliptical Knob.
- Screw lengths for both doors and drawers are provided.
- Available in Nickel and Chrome.



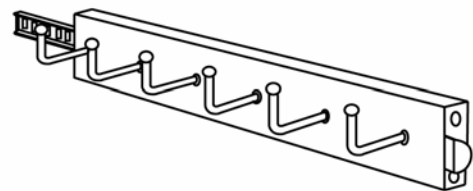
Tie Rack

- Neatly organizes 24 ties.
- Gliding mechanism mounts easily into predrilled Panel with Euroscrews (included.)
- Chrome body slides out past vertical Panel for viewing and access.



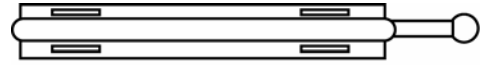
Belt Rack

- Neatly organizes belts on 6 hooks.
- Gliding mechanism mounts easily into predrilled Panel with Euroscrews (included.)
- Chrome body slides out past vertical Panel for viewing and access.



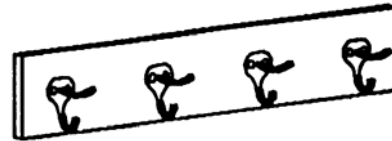
Next Day Rod

- Extendable rod that is affixed to the predrilled Panels with Euro screws (included.)
- Chrome body and Rod.



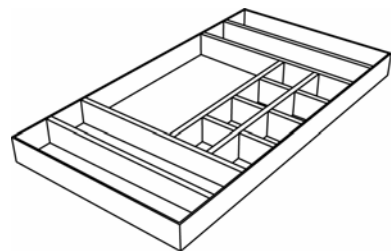
Hook Strip

- 3/4" thick melamine gives a solid surface to mount hooks on.
- Available in 24" and 36" depths.
- Hooks sold separately.
- Available in White only.



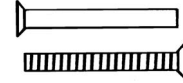
Jewelry Drawer Insert

- Available for 4" X 24" or 4" X 30" drawer.
- Velvet-lined.
- Ring holder, necklace holder and compartments for miscellaneous jewelry.
- For 14" deep drawers only.



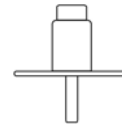
Panel Connector

- Connects 2 Island Cabinet A's together.
- Pulls panels together so they are tight.



Melamine Drawer Lock

- Used to lock the top drawer of a drawer stack.



Fast Caps

- Adhesive cap to cover an exposed screw head.
- Available in White, Maple, Cherry and Bisque.



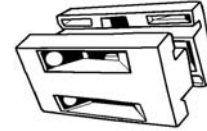
Edge Banding

- Allows installer to professionally trim edges of any custom-cut melamine product.
- Peel and press adhesive.
- Available in White, Maple, Cherry and Bisque.



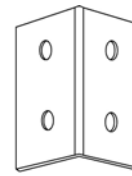
Edge Band Trimmer

- Cuts both edges of edge banding simultaneously.
- Cuts banding from 1/2" to 2" wide.



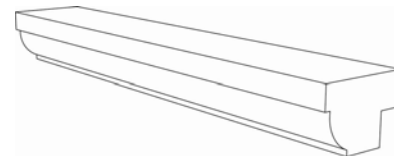
Corner Bracket

- Used only in floor mount situations
- Connects filler sections of cleats to wall or Panels.



Crown Molding

- 1 1/2" Crown Molding attaches to the top shelf of the cabinets.
- Available in 10' lengths.
- Mounted with 1-1/4" drywall screws.



Note: All hardware items are sold in bulk to dealers, since the amount of hardware needed varies greatly from job to job.

Warranty

TEN YEAR LIMITED WARRANTY

SCHULTE's Melamine Storage Systems' standard component parts are warranted to the original purchaser for a period of ten (10) years from the date of purchase against defects in material and workmanship. The word "defects," as used in this warranty, is defined as imperfections which impair the utility of the product.

This warranty is expressly limited to the repair or replacement of storage systems' component parts having defects. If a part is defective within the terms of the warranty, SCHULTE Corporation will repair or furnish a replacement part at no cost. Any assembly or installation costs are excluded under this warranty.

This warranty applies under conditions of normal use as a closet organizer system and also for pantry and desk storage organization. This warranty does not apply to defects that result from improper installation (including use of unauthorized parts), intentional damage, negligence, unreasonable use or exposure.

This warranty applies only if all system and component parts are supplied by SCHULTE Corporation.

All implied warranties arising under state law are limited in duration to the ten (10) year period of this warranty. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES IS EXCLUDED TO THE EXTENT EXCLUSION IS PERMITTED BY LAW. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

Warranty Instructions

In the event of a warranty claim, send a written notice of any defect occurring with the warranty period to SCHULTE Corporation, 12115 Ellington Court, Cincinnati, Ohio 45249 immediately upon discovery of the defect. The written notice must include:

- (a) Catalog number and a description of the storage systems' component part (a photograph showing the defective part would be helpful in resolving the claim).
- (b) DETAILED explanation of the defect.
- (c) Name(s) and address(es) of the owner and the installer.
- (d) Sales receipt or other proof of purchase.

If SCHULTE Corporation determines that the part is defective within the terms of the warranty, SCHULTE may, at its option: (1) furnish a replacement component part from stock, or (2) repair the defective component. Any assembly or installation costs are excluded.

Revised 10/15/96

Melamine/Laminate Color Matches

- Gray = Coveright U212
- Maple = Coveright H1400
- Cherry = Coveright H1417
- White = Coveright W600
- Bisque = Coveright T604

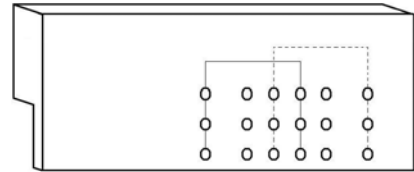
Tools

- Circular saw with blade (fine, triple chip, or laminate blade)
- Magnetic drill tip
- #2 Phillips Bit tip
- #3 Phillips Bit tip
- #2 Square Bit tip
- 3/16 Drill Bit (Hamper Template)
- 5/16 Drill Bit and Counter Sink
- B/32 Drill Bit (Drawer/door pull)
- 1/8 Drill Bit and counter sink (top shelf and melamine screw)
- 15/64 Drill Bit (Shoe Fence Template)
- #2 Phillips Screwdriver
- #3 Phillips Screwdriver
- Hammer/Rubber Mallet
- Pliers
- Cordless Drill(s)
- Wood Shims
- Hack Saw, plumbers tubing cutter or chop saw
- Metal File
- 80 Grit sanding block
- “Goo-Gone” type cleaner
- Shop Vac
- Shop towels
- T-Bevel
- Spray cleaner
- Measuring Tape
- 6 X 1/2” Wood Screws
- Stud Finder
- Razor Knife
- 24” Level
- 48” Level
- 72” Level
- 1 1/4” Drywall Screws
- Hand Roller
- Edge-Band Trimmer

Templates

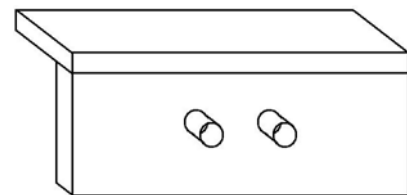
Drawer Front Template

- Aligns drawer hardware on drawer fronts.
- Fits with knobs and pulls in all sizes of drawer fronts.
- Holes are drilled with a 5/32" drill bit.
- 30mm screws are used with the Decorative Drawer Fronts and 38mm long screws are used for the Plain Drawer Fronts.



Hamper Hinge Locating Template

- Used to quickly locate the proper hole location on the bottom fixed shelf for hamper door hinges.
- Works with right and left hinges.
- Holes are drilled with a 3/16" drill bit.



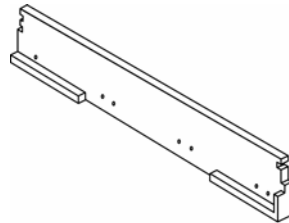
Door Pull Template

- Aligns Door Pull on door the same every time and adapts to varied heights.
- Holes are drilled with a 5/32" drill bit.
- 22mm long screws are used for the door pulls



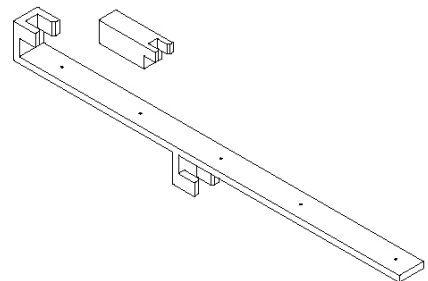
Shoe Shelf Template

- Allows for easy installation of the Shoe Shelf onto a Rasant Shelf.
- Holes are drilled with a 15/64 drill bit.



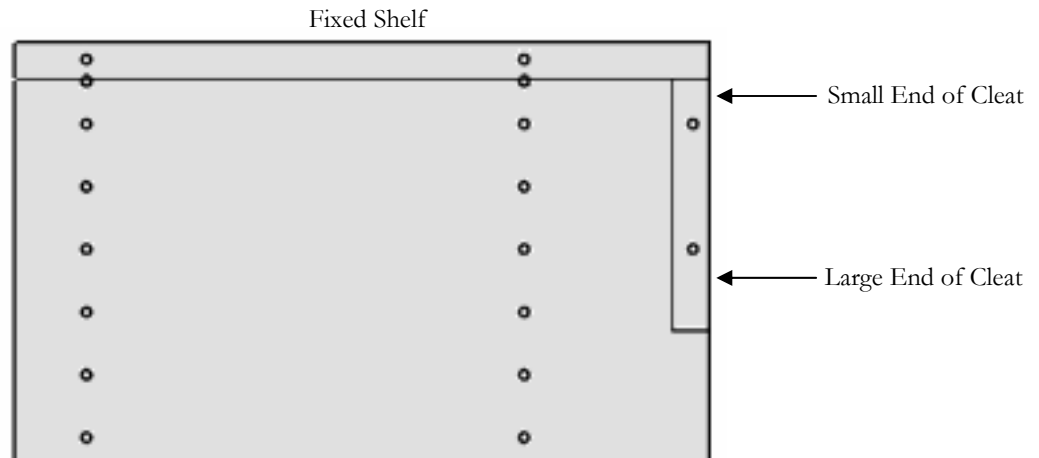
Top Shelf Template

- Allows you to permanently affix the shelf in a Top Shelf installation.
- Works on 14", 19" and 24" deep cabinets.
- Holes are drilled with a 1/8" drill bit.



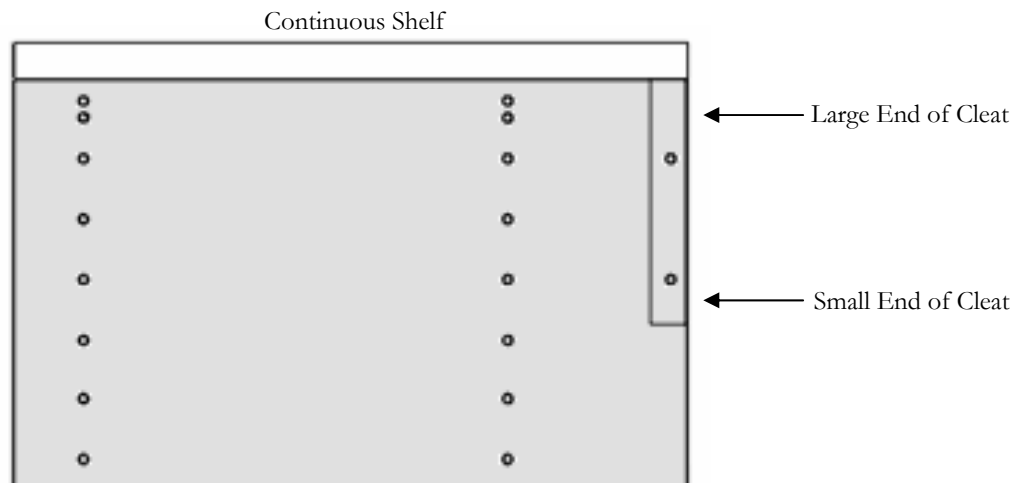
Fixed/Continuous Cabinet Installation

Fixed Shelf



Standard Cleat Installation

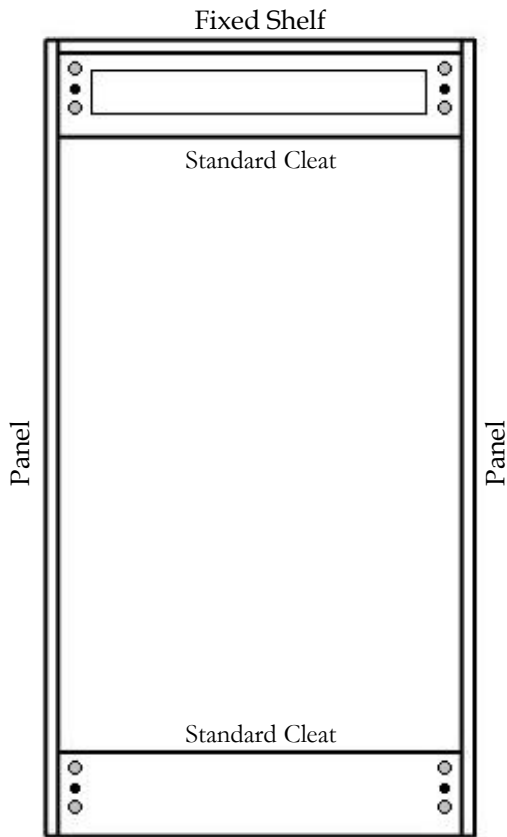
Continuous Shelf



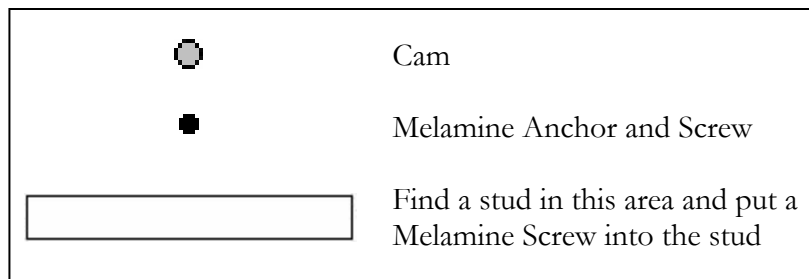
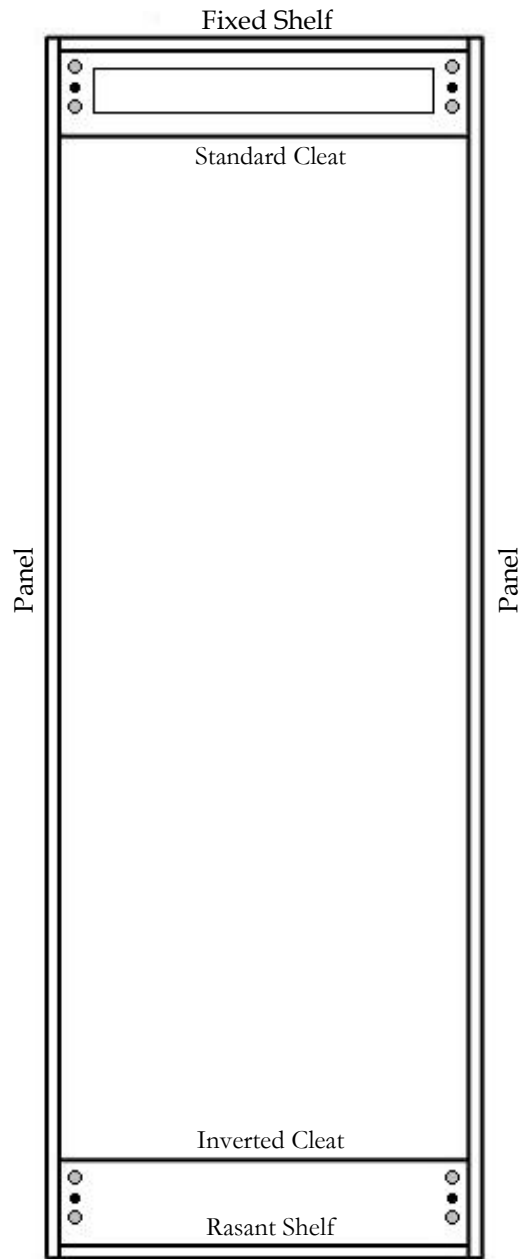
Inverted Cleat Installation

Cleat Mounting Guide

Hanging Wall Mount

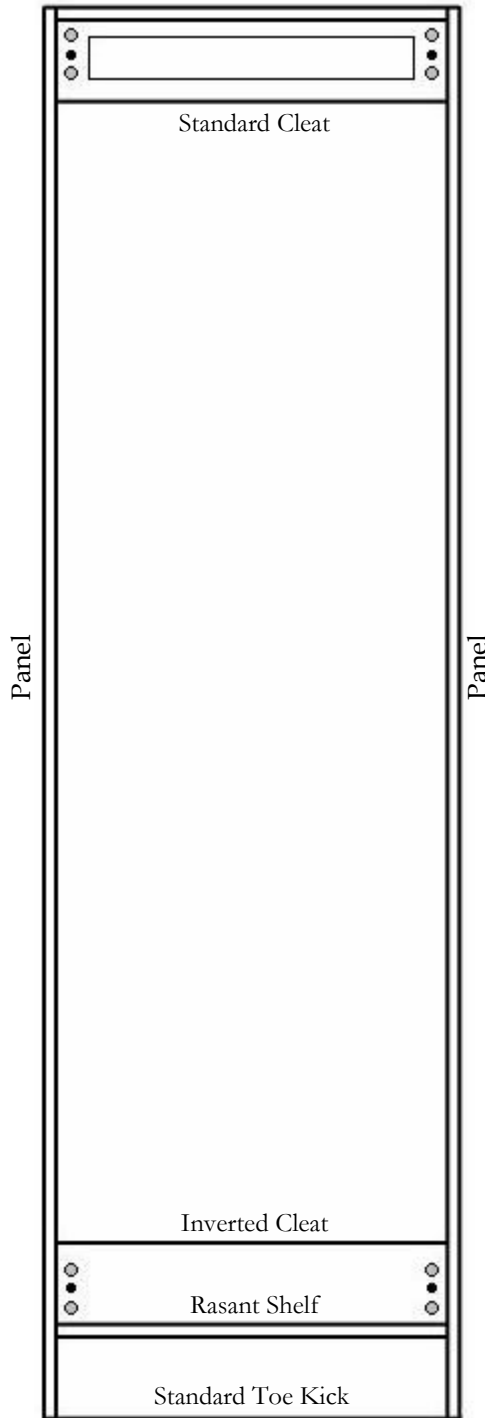


Shelving Wall Mount

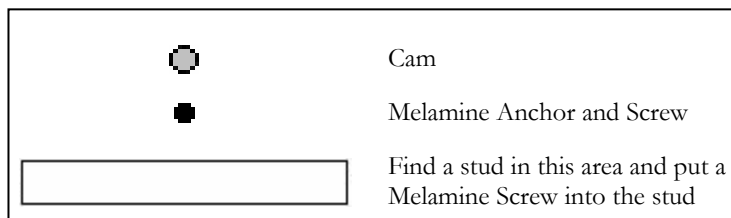
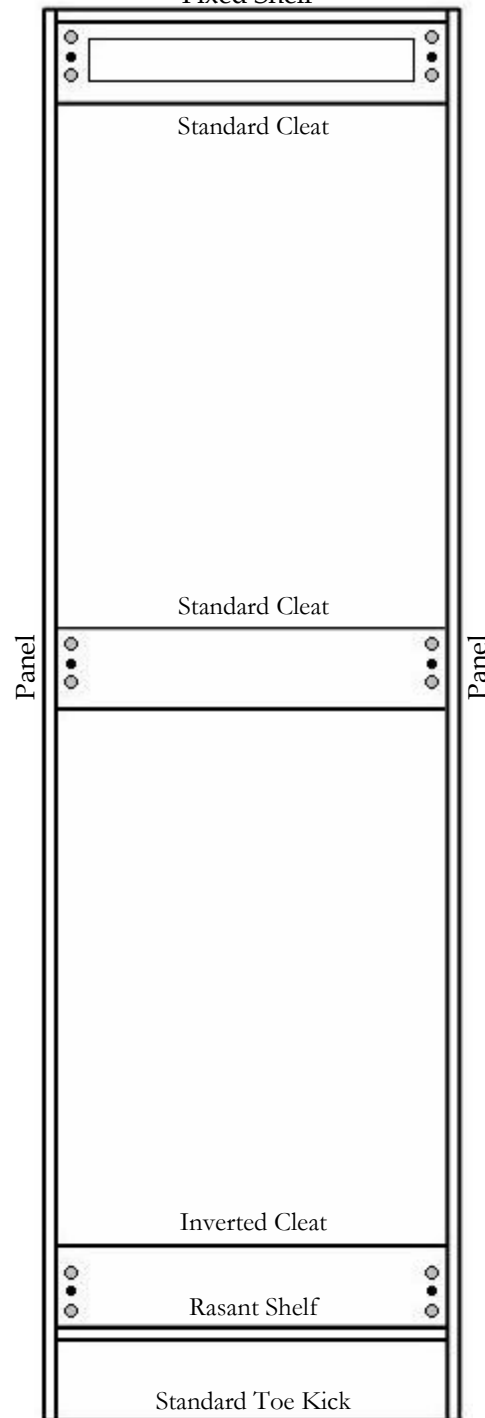


Floor Mount

Fixed Shelf

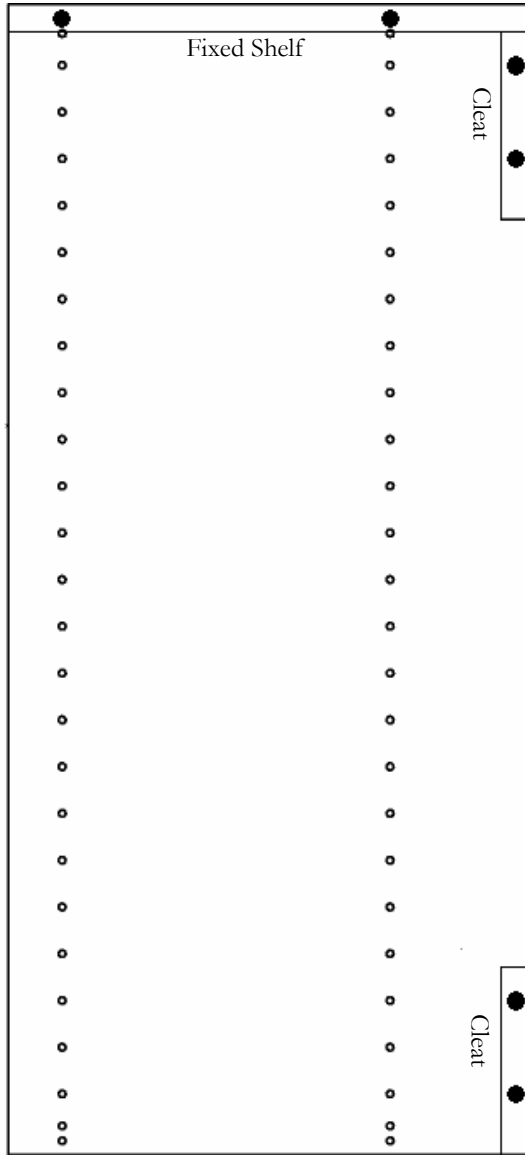


Fixed Shelf



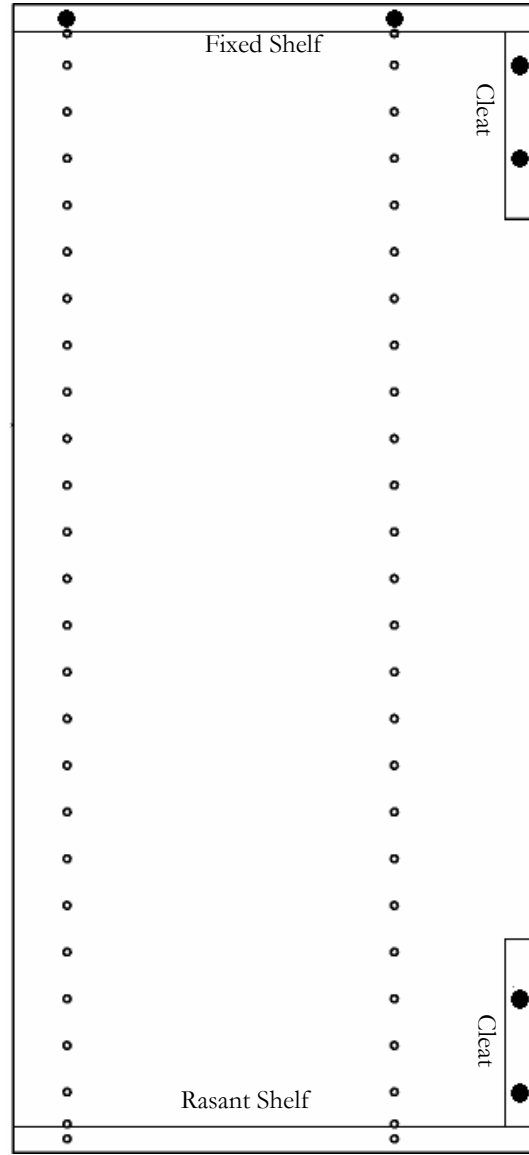
Hardware Location Guide

31" Panels
Wall Hang/Hanging



● = Connecting Bolt

31" Panels
Wall Hang/Shelving Cabinet

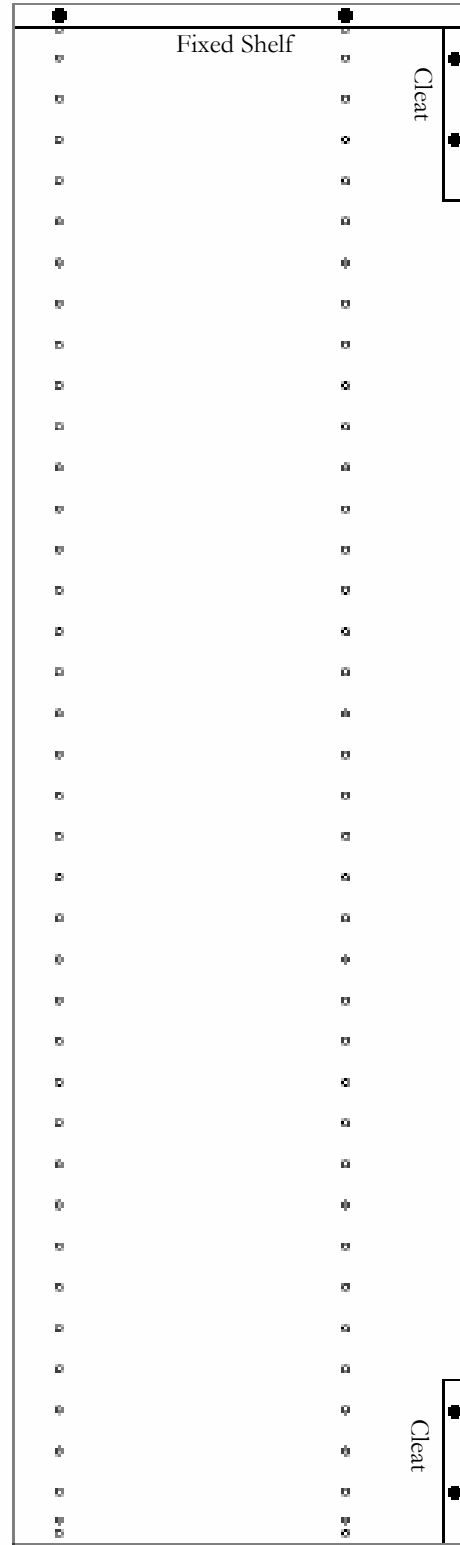
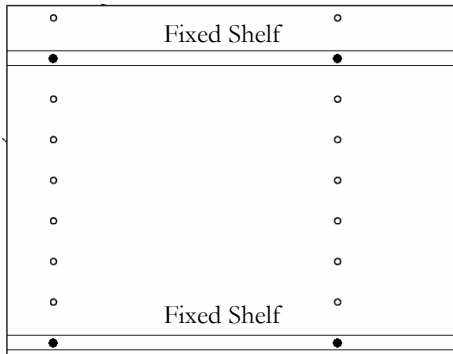


● = Connecting Bolt
(Rasant Bolts on Bottom)

*All installations shown with Fixed Top Shelves and Standard Cleat installation
For Continuous Top Shelf, invert Top Cleat and replace Fixed Top Shelf with Continuous Top Shelf*

48" Panels – Square or Radius Wall Hang for hanging clothes

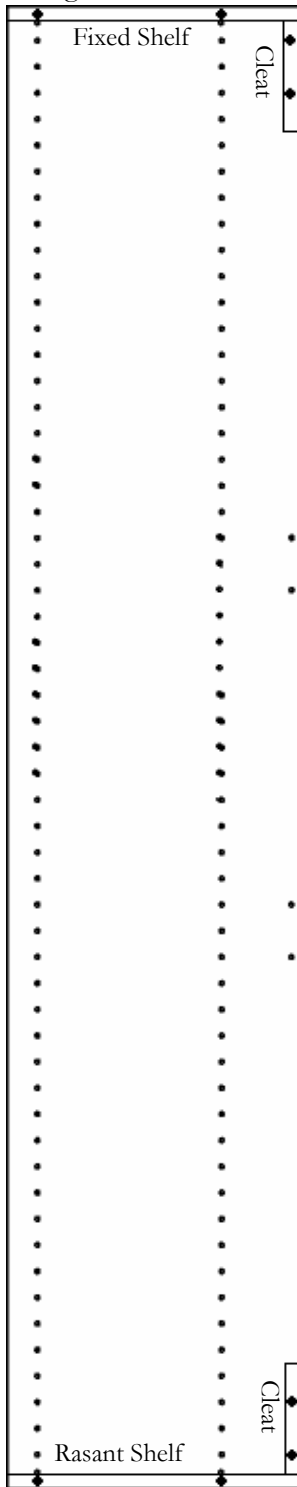
11" Panels Floor Mounted



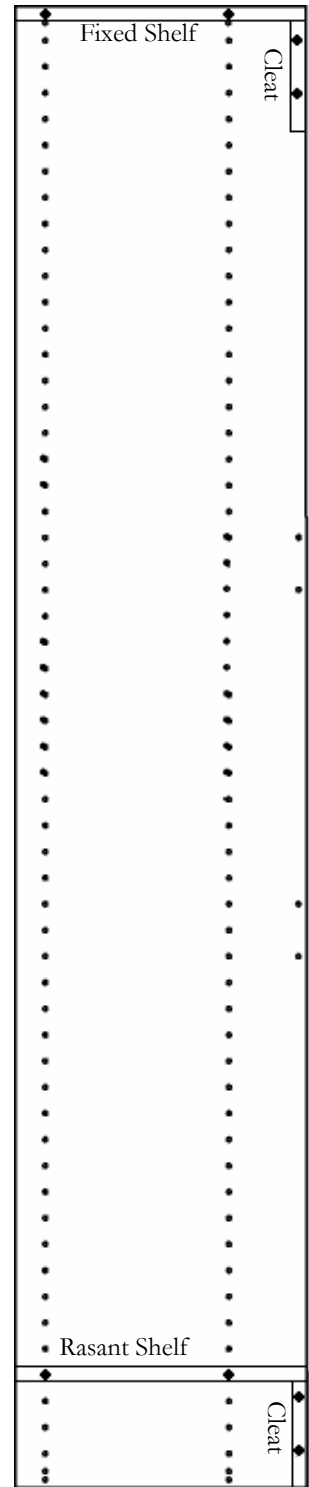
● = Connecting Bolt

*All installations shown with Fixed Top Shelves and Standard Cleat installation
For Continuous Top Shelf, invert Top Cleat and replace Fixed Top Shelf with Continuous Top Shelf*

72" Panels
Wall Hang with lower Rasant Shelf



72" Panels
Wall Hang with lower Rasant Shelf
raised for a lower Chrome Basket



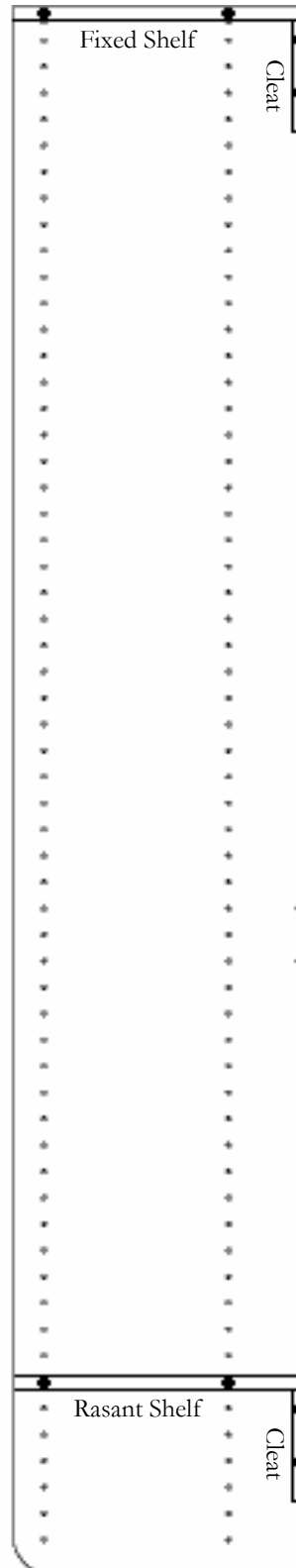
Note:

Middle Cleat holes may be used if connecting to a 48" panel

● = Connecting Bolt
(Rasant Bolts on bottom)

*All installations shown with Fixed Top Shelves and Standard Cleat installation
For Continuous Top Shelf, invert Top Cleat and replace Fixed Top Shelf with Continuous Top Shelf*

76" Radius Panels
Wall Hang with lower Rasant Shelf
raised to allow for a lower Chrome Basket

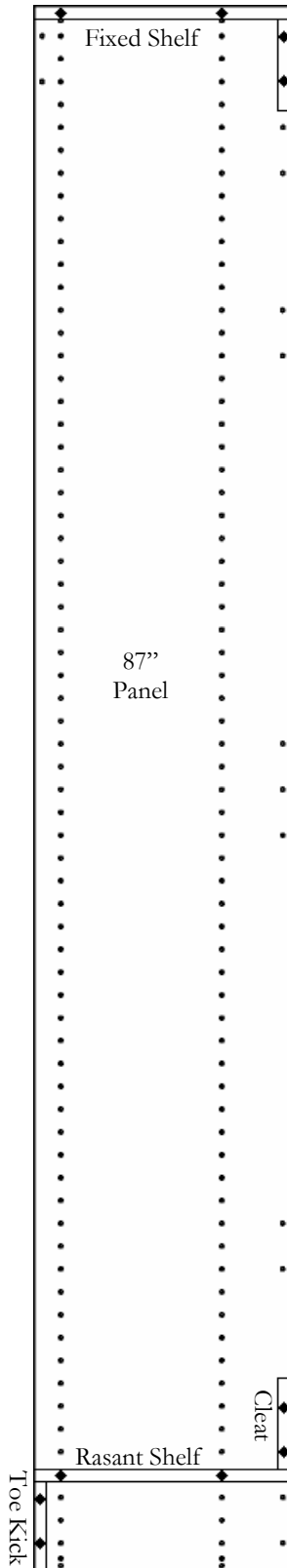


Note:
Middle Cleat holes may be used if connecting
to a 48" panel

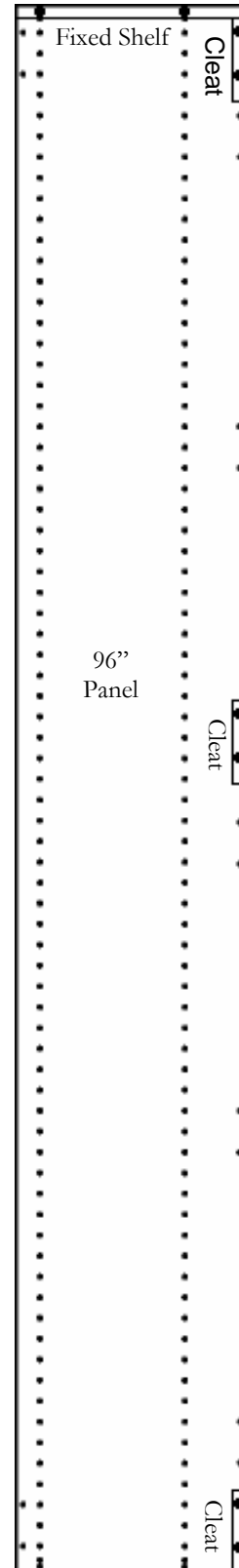
● = Connecting Bolt
(Rasant Bolts on bottom)

*All installations shown with Fixed Top Shelves and
Standard Cleat installation
For Continuous Top Shelf, invert Top Cleat and
replace Fixed Top Shelf with Continuous Top Shelf*

87" or 96" Panels
Floor Mounted



87" or 96" Panels
Wall Hang with higher ceilings

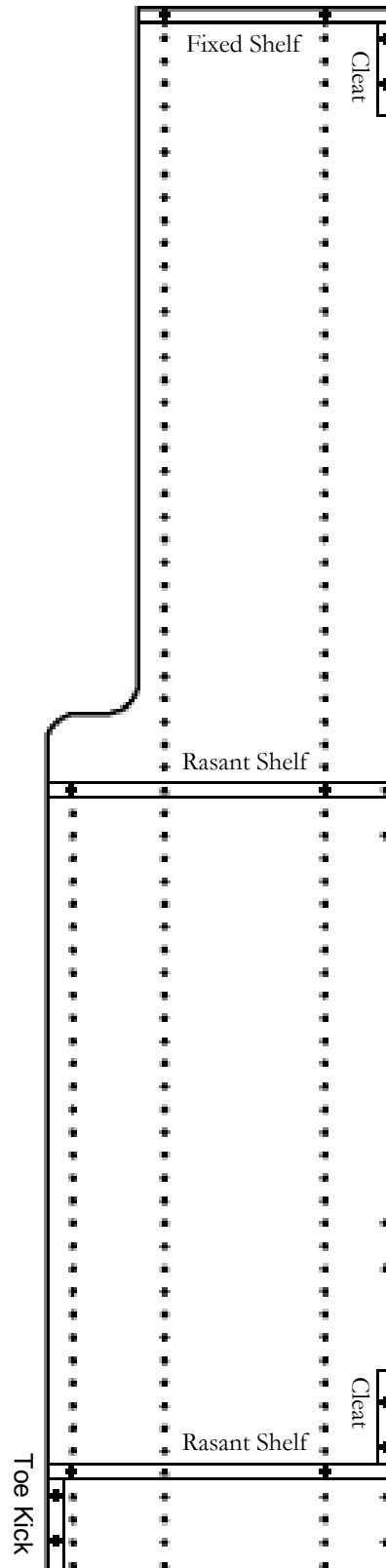


Note:
Middle Cleat holes may be used if connecting to a 48" panel

● = Connecting Bolt
(Rasant Bolts on bottom)

All installations shown with Fixed Top Shelves and Standard Cleat installation
For Continuous Top Shelf, invert Top Cleat and replace Fixed Top Shelf with Continuous Top Shelf

87" tall X 14"/19" Radius Panel
Floor Mounted



Note:

Middle Cleat holes may be used if connecting to a 48", 72" or 76" panel

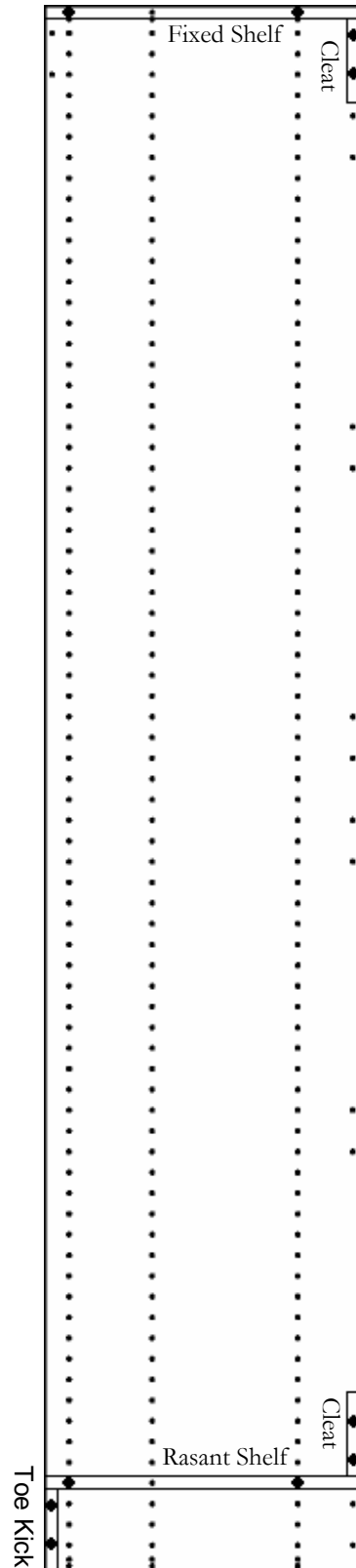
An additional Rasant shelf is needed in the middle of drawer stacks

● = Connecting Bolt
(Rasant Bolts on bottom)

All installations shown with Fixed Top Shelves and Standard Cleat installation

For Continuous Top Shelf, invert Top Cleat and replace Fixed Top Shelf with Continuous Top Shelf

96" tall X 19" deep Panels
Floor Mounted



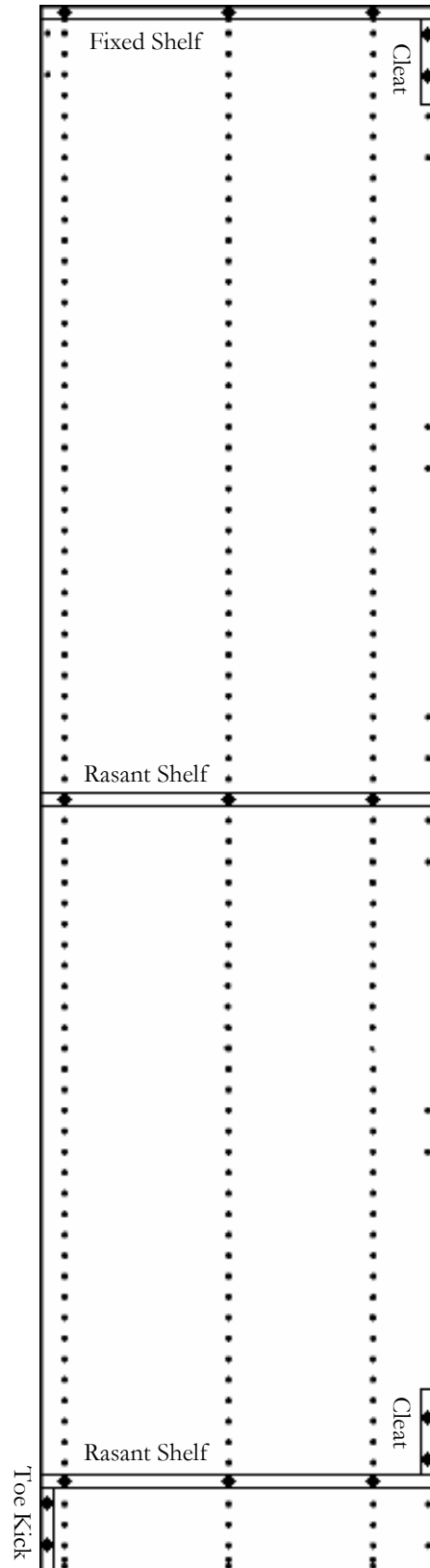
Note:
Middle Cleat holes may be used if
connecting to a 48", 72" or 76" panel

● = Connecting Bolt
(Rasant Bolts on bottom)

*All installations shown with Fixed Top Shelves and
Standard Cleat installation
For Continuous Top Shelf, invert Top Cleat and replace
Fixed Top Shelf with Continuous Top Shelf*

CLASSICA[®]

96" tall X 24" deep Panels
Floor Mounted



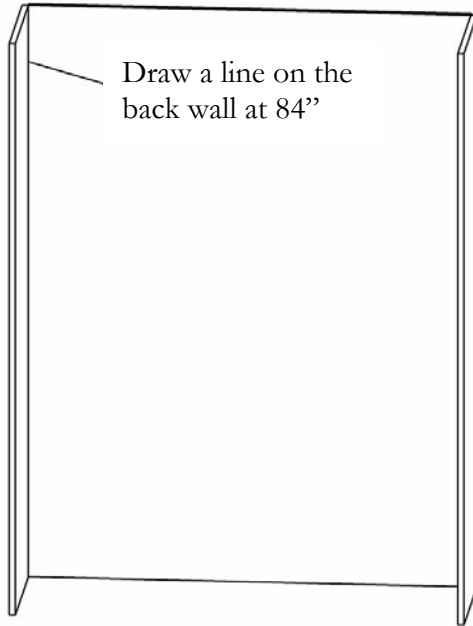
Note:
Middle Cleat holes may be used if
connecting to a 48", 72" or 76" panel

● = Connecting Bolt
(Rasant Bolts on bottom)

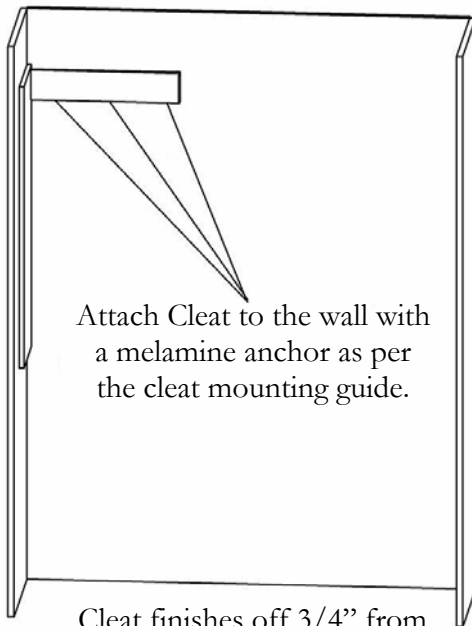
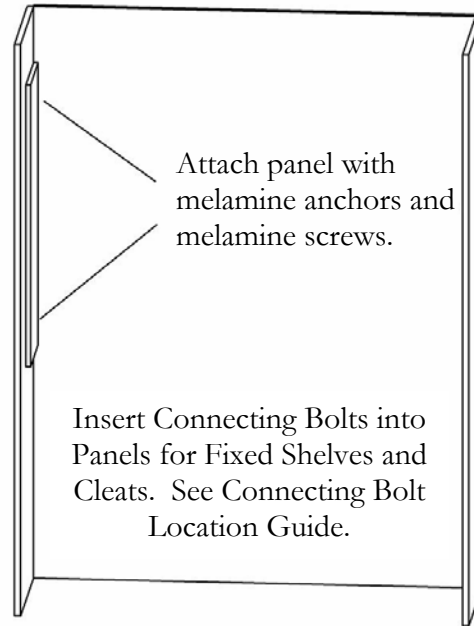
*All installations shown with Fixed Top Shelves and
Standard Cleat installation
For Continuous Top Shelf, invert Top Cleat and replace
Fixed Top Shelf with Continuous Top Shelf*

Wall to Wall Installation Procedures

Step 1

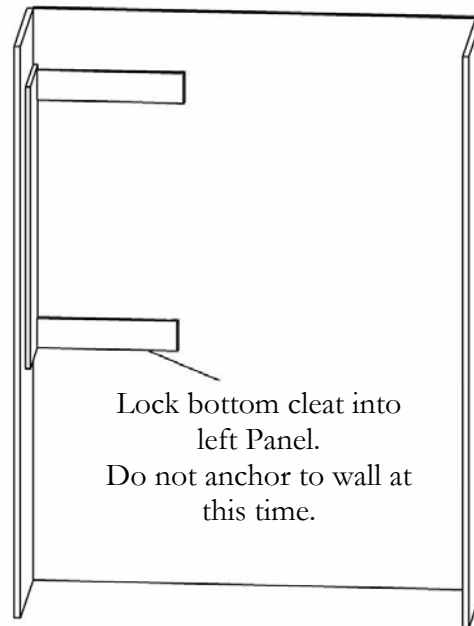


Step 2

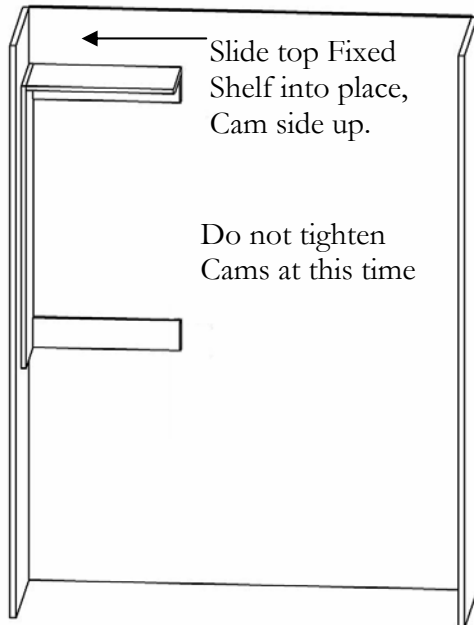


Cleat finishes off 3/4" from the top of the Panels

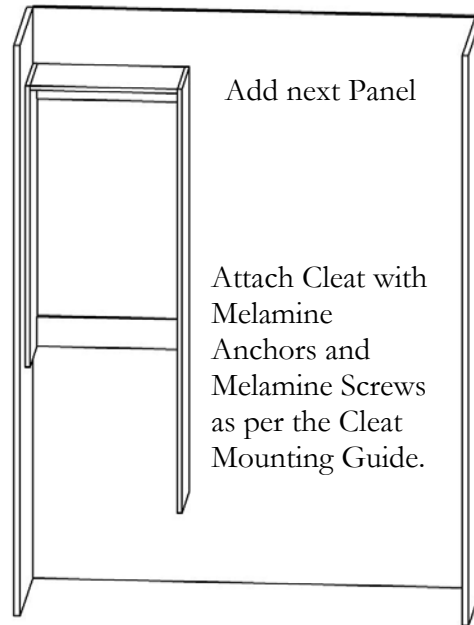
Step 4



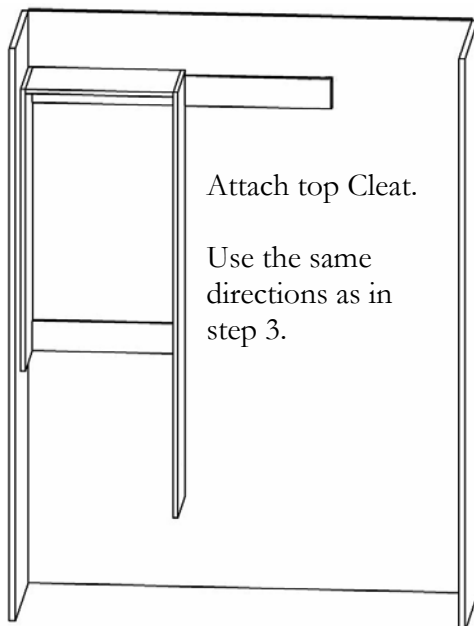
Step 5



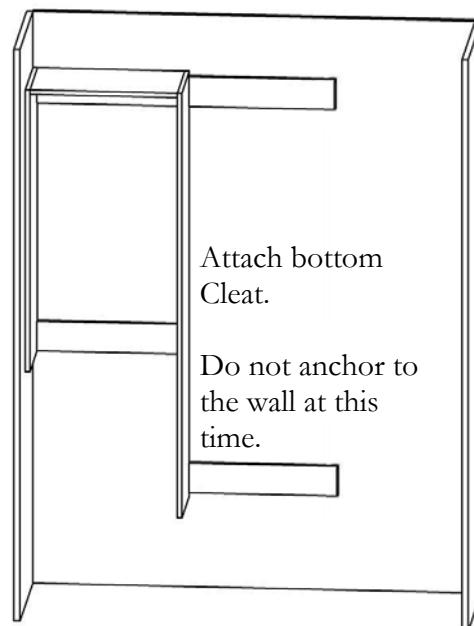
Step 6



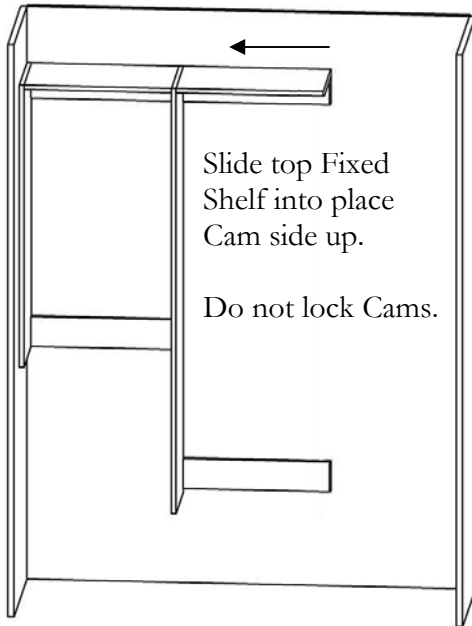
Step 7



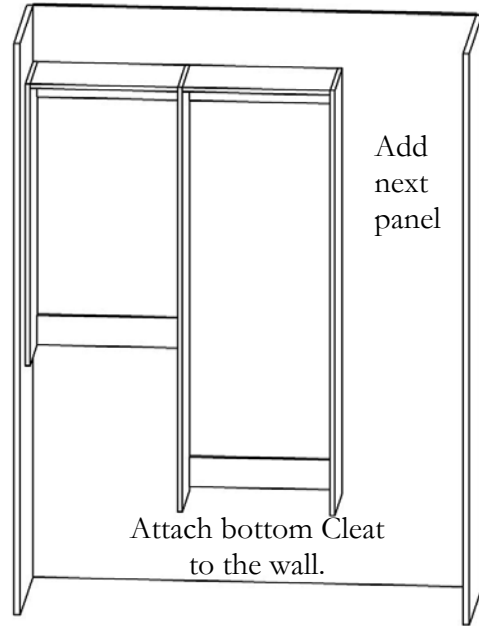
Step 8



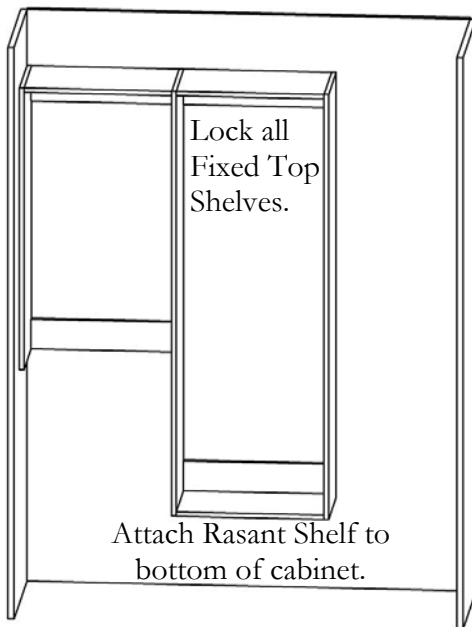
Step 9



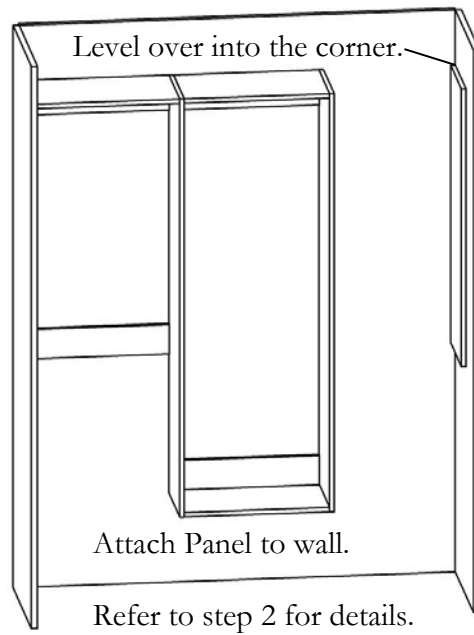
Step 10



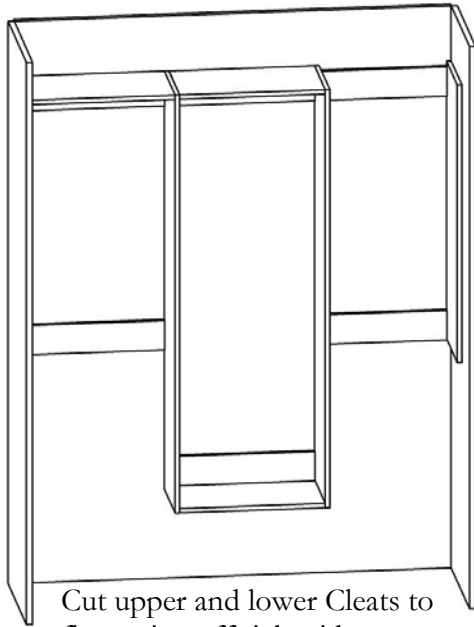
Step 11



Step 12

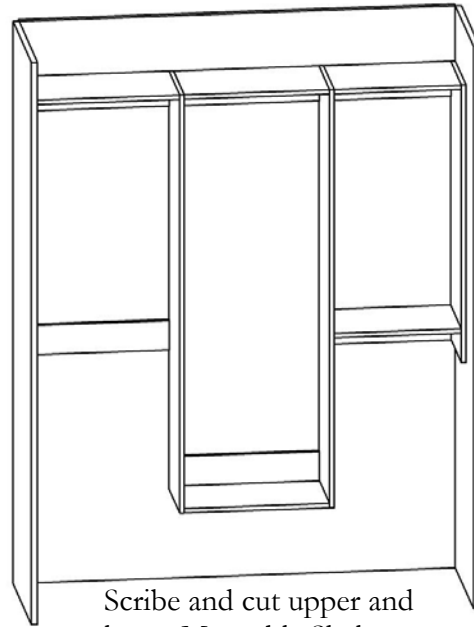


Step 13



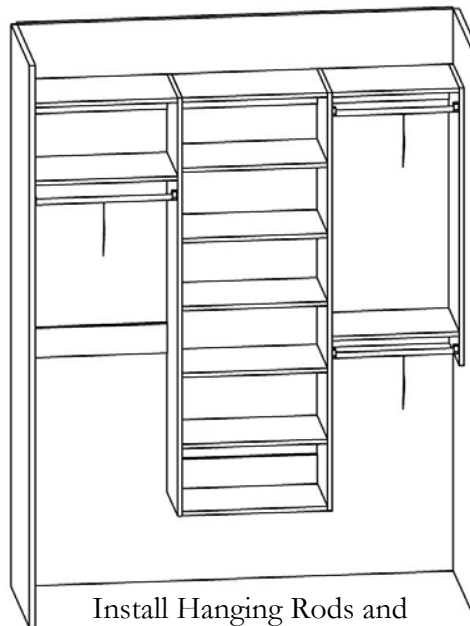
Cut upper and lower Cleats to fit, cutting off right side cams. Tighten left cams and fasten cleat to wall with 2 screws.

Step 14



Scribe and cut upper and lower Moveable Shelves to fit tight.

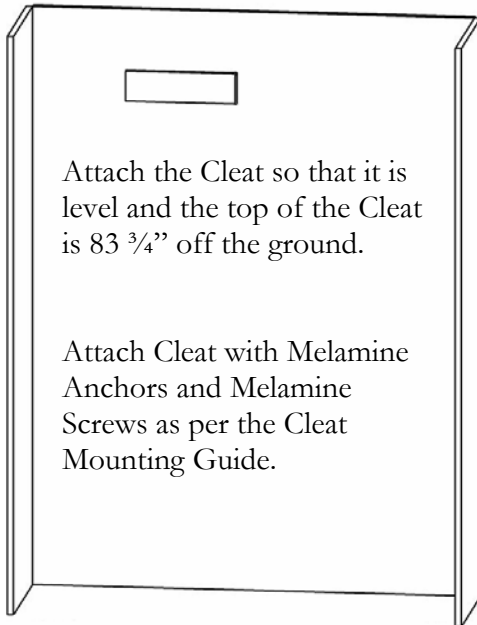
Step 15



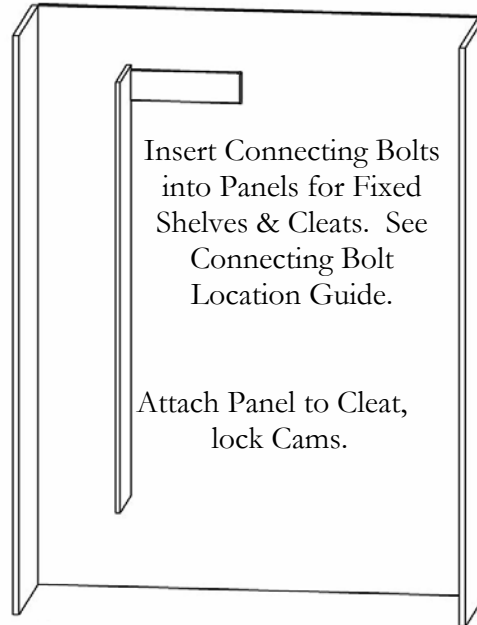
Install Hanging Rods and Moveable Shelves.

Open to Open Installation Procedures

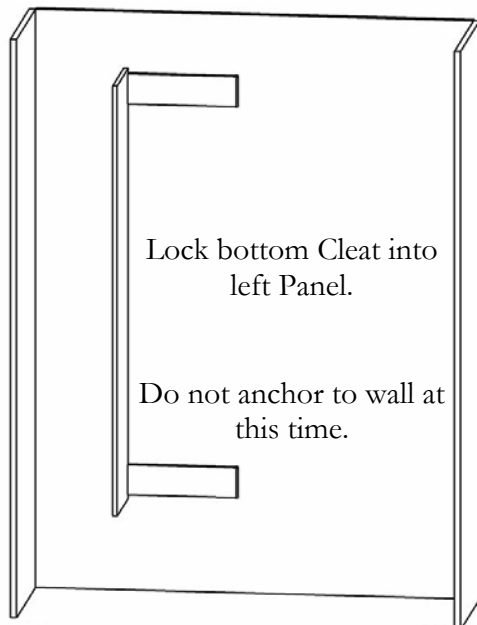
Step 1



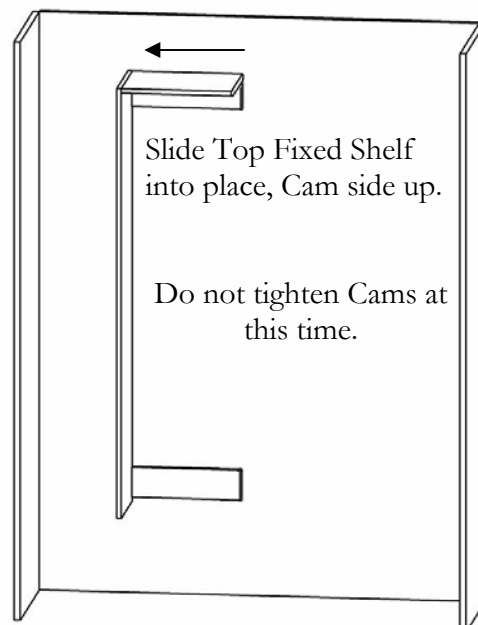
Step 2



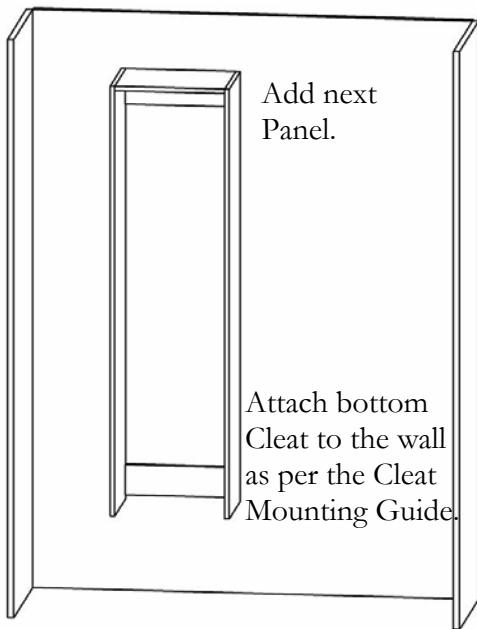
Step 3



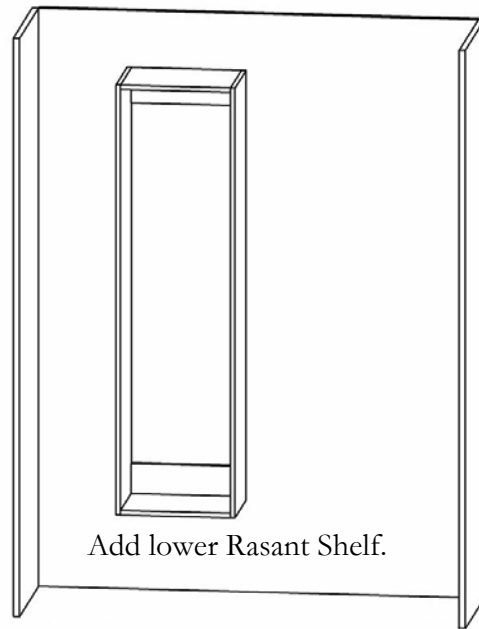
Step 4



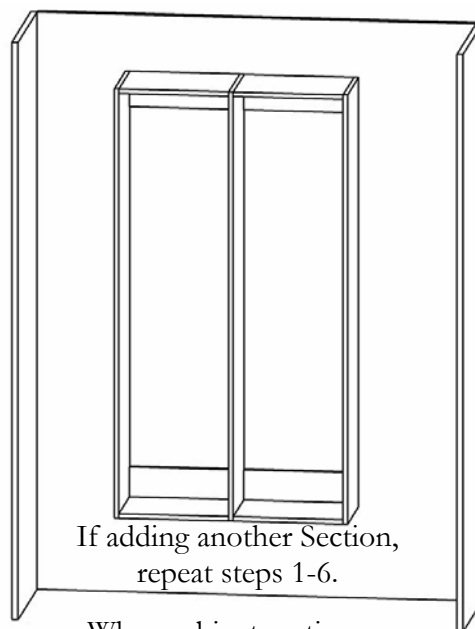
Step 5



Step 6



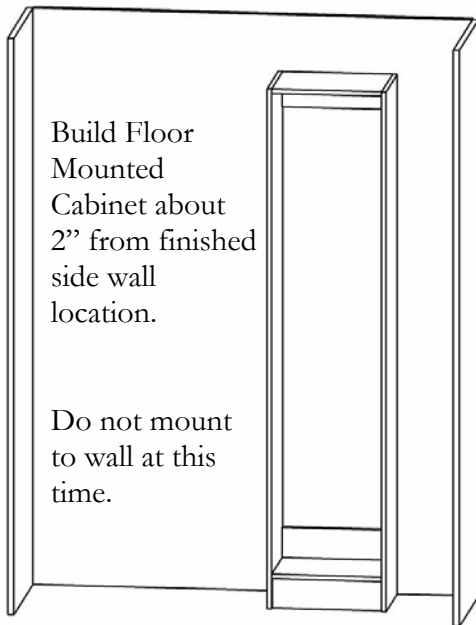
Step 7



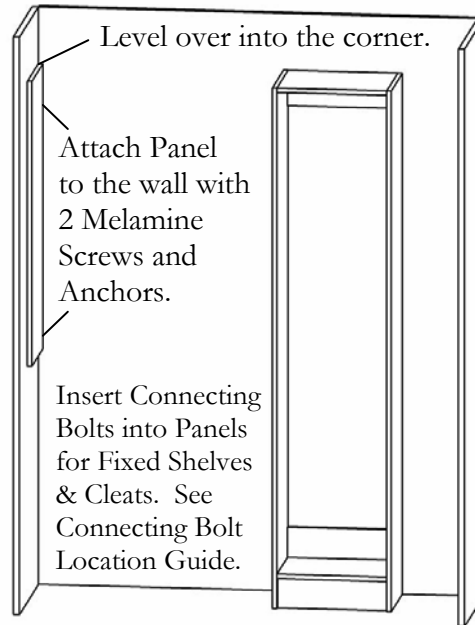
When cabinet sections are finished, lock Cams on Top Shelf.

Floor Mount to Wall Hung Installation Procedures

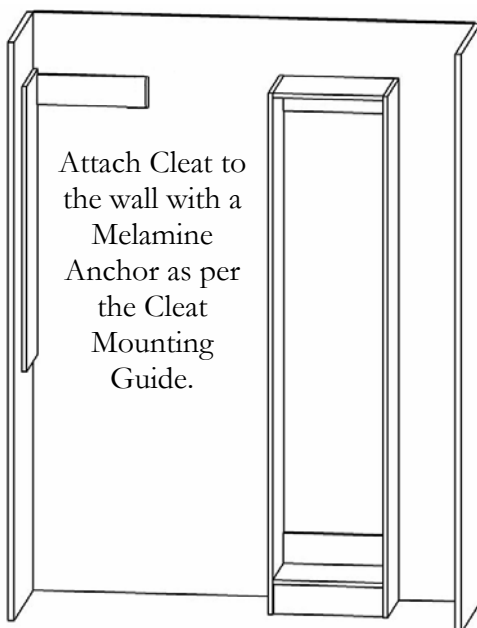
Step 1



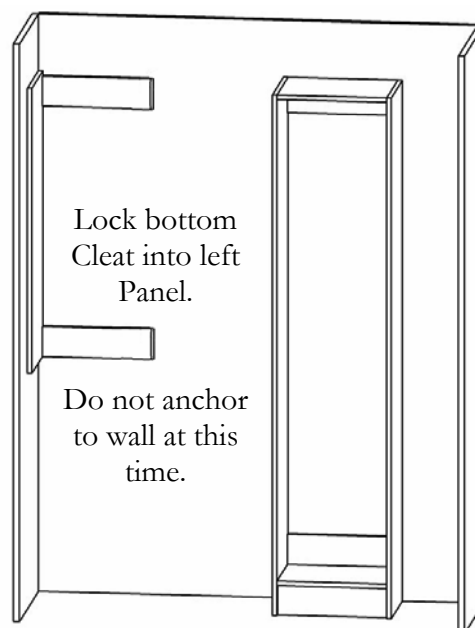
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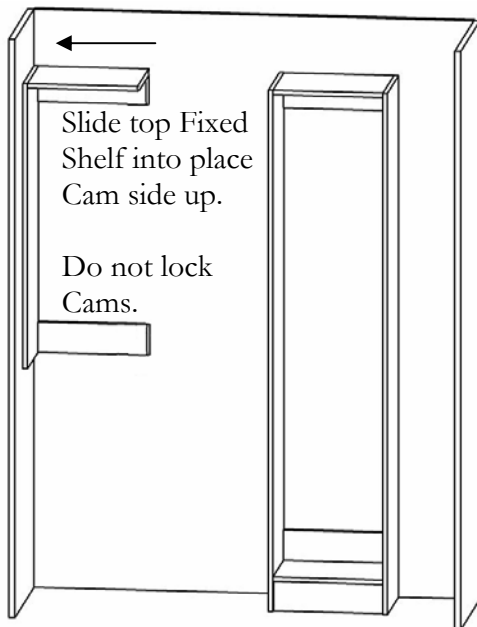
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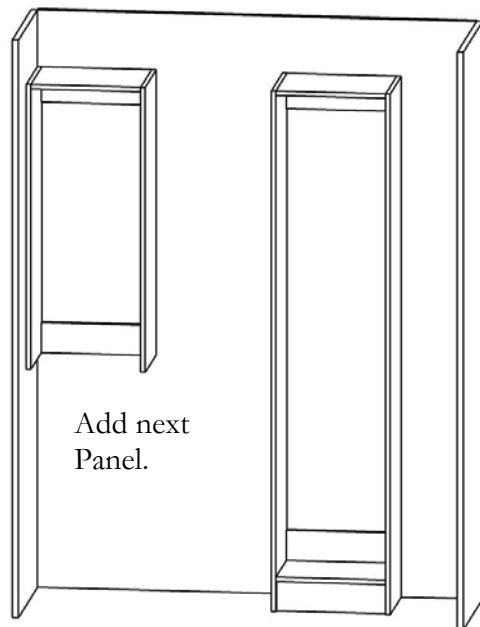
Step 4



Step 5

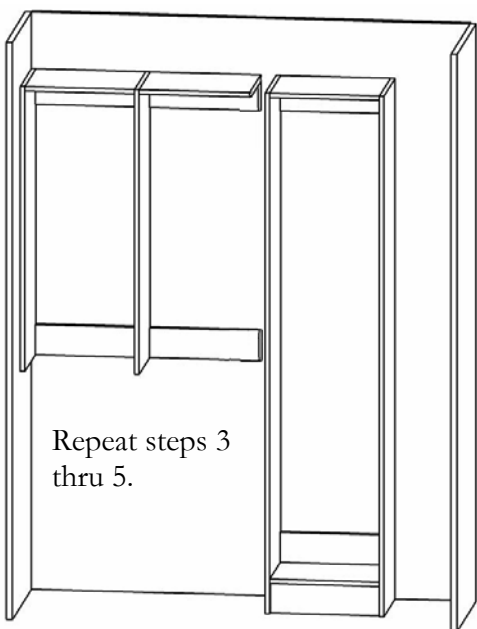


Step 6

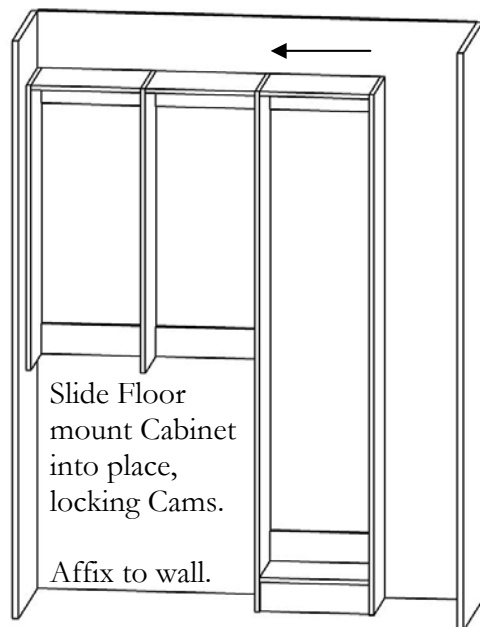


Attach Cleat with Melamine Anchors and Melamine Screws as per the Cleat Mounting Guide.

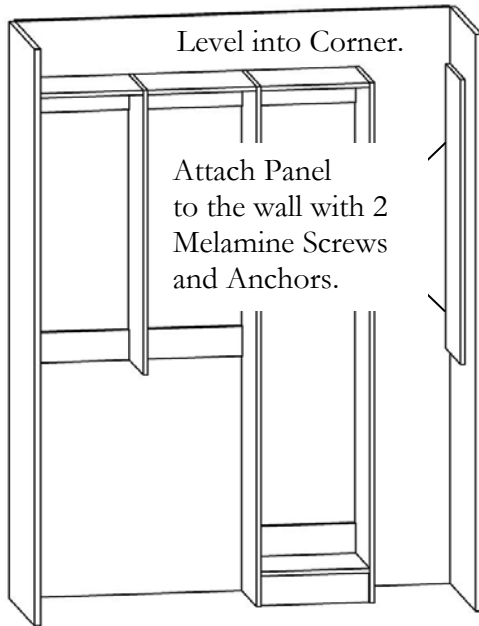
Step 7



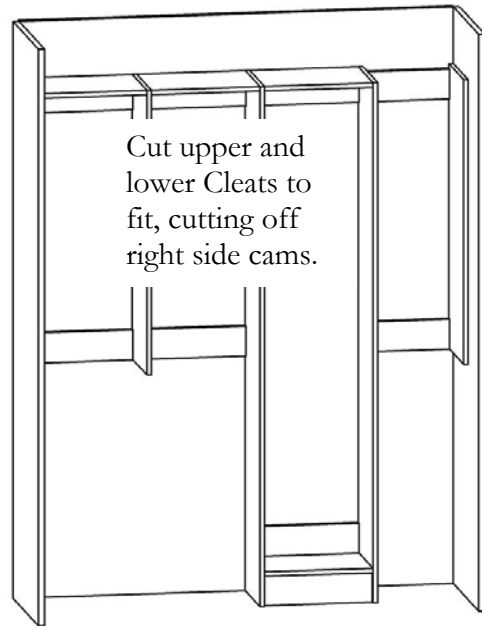
Step 8



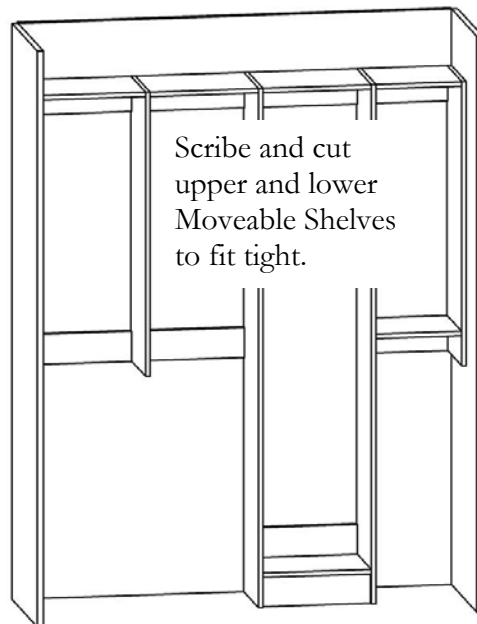
Step 9



Step 10

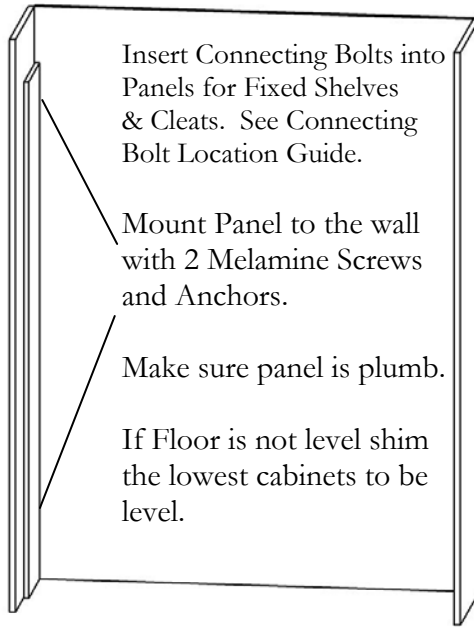


Step 11

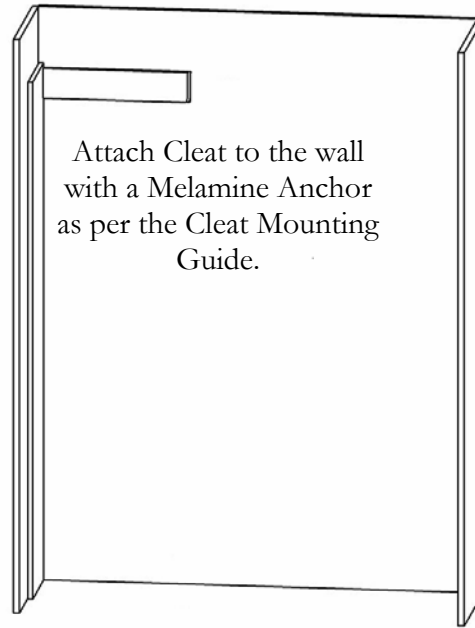


Floor Mount Installation Procedures

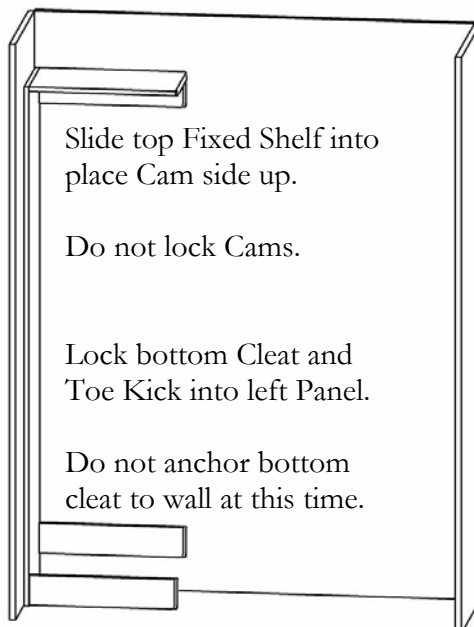
Step 1



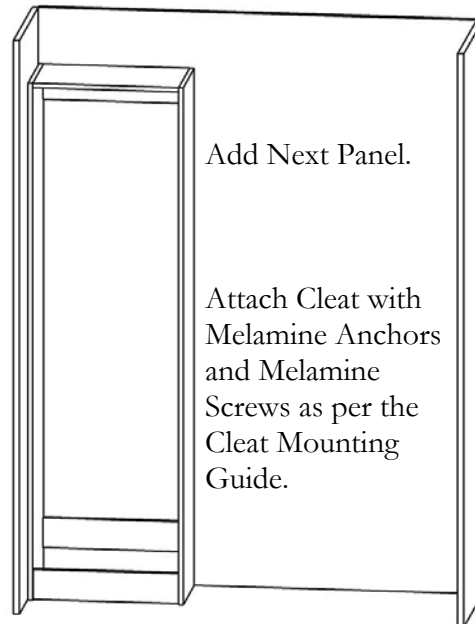
Step 2



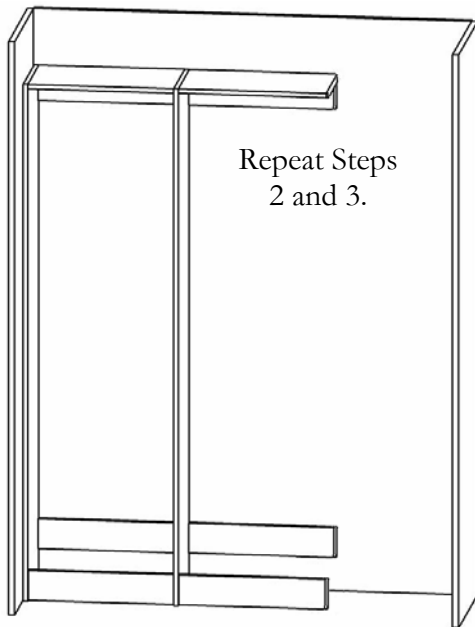
Step 3



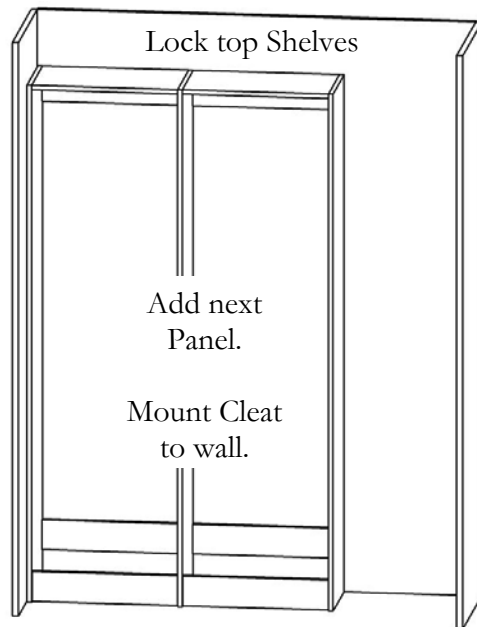
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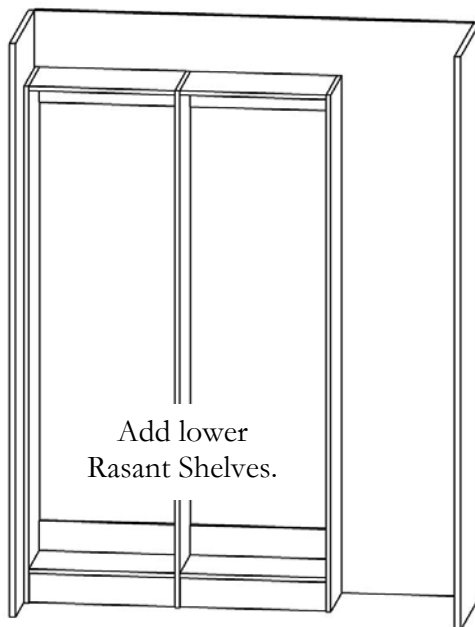
Step 5



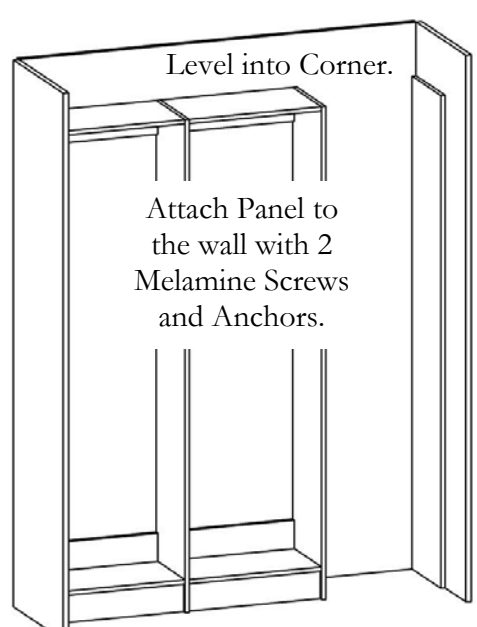
Step 6



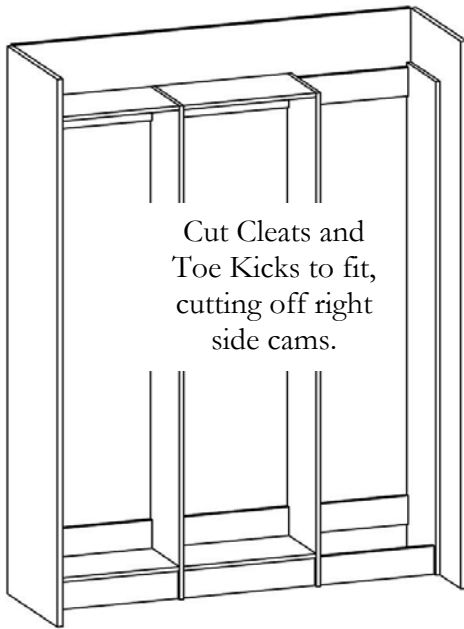
Step 7



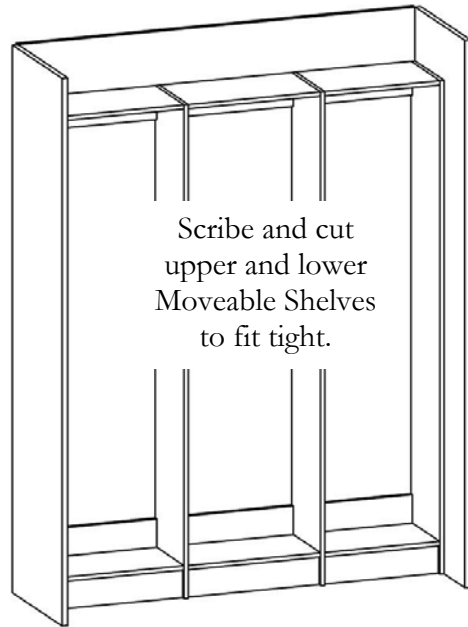
Step 8



Step 9



Step 10

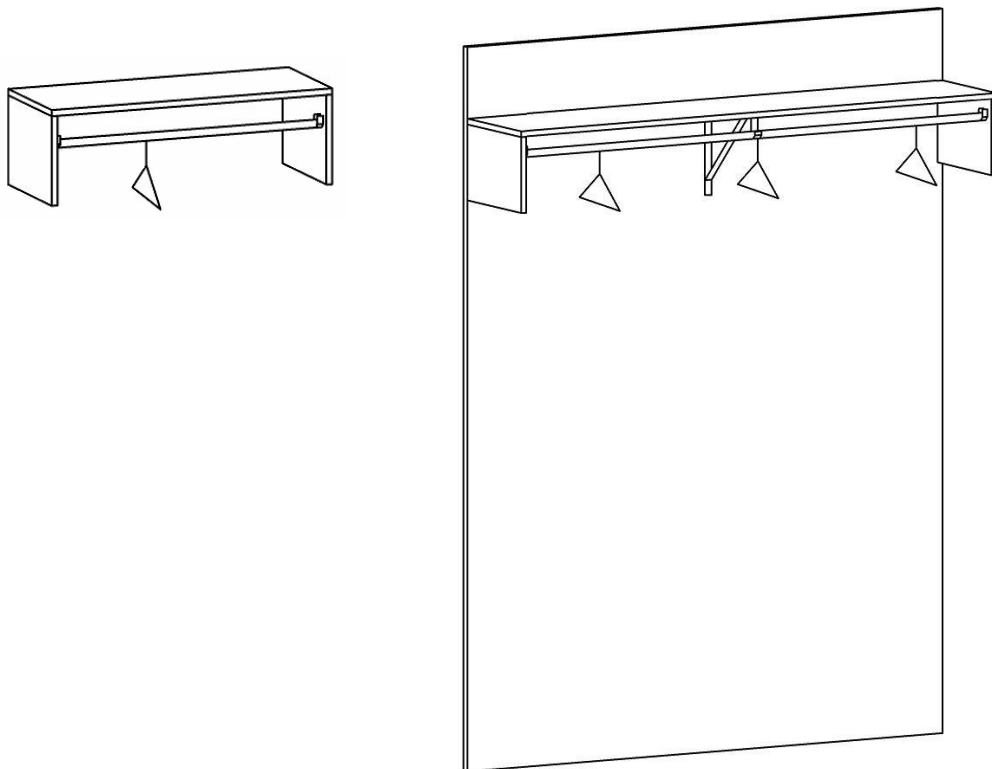


Sample Panel Uses

11" Panel

Shelf and Rod/Floor Shoe Rack Units

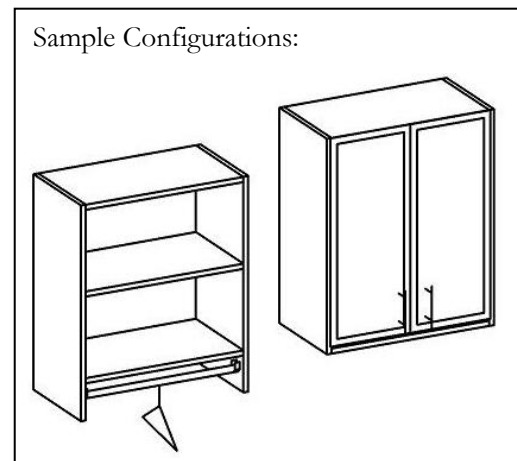
- Can be used in an entry hall.
- Can attach to sidewall using Melamine Screw or Melamine Anchor or with the typical Cleat installation.
- Use Shelf and Rod support in closet installation for longer distances.
- In a Floor Shoe Rack Unit, sits under a similar size wall mounted unit.
- Designed to hold shoes under long hang or shelving units.
- Not functional under double hang units.
- Available in End Drill Panels only.



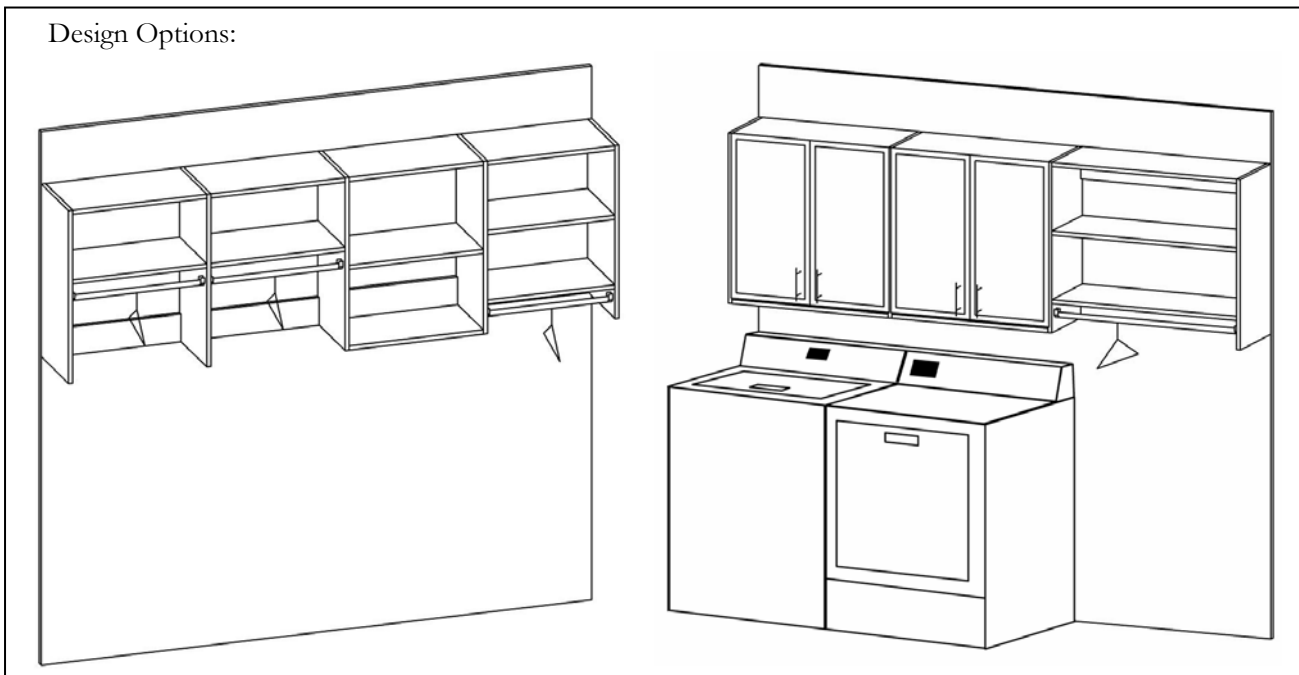
31" Panel

Short Cabinets for Hanging/Utility Shelving for Laundry Room

- Can be used in an entry hall as a typical hall closet with shelf.
- Can be used in Utility Room over washer/dryer.
- Doors available for 24" or 30" wide units.
- Installs with Cleat system.
- For use with 18", 24", 30" and 36" wide units.
- Available in End Panels or Center Panels.



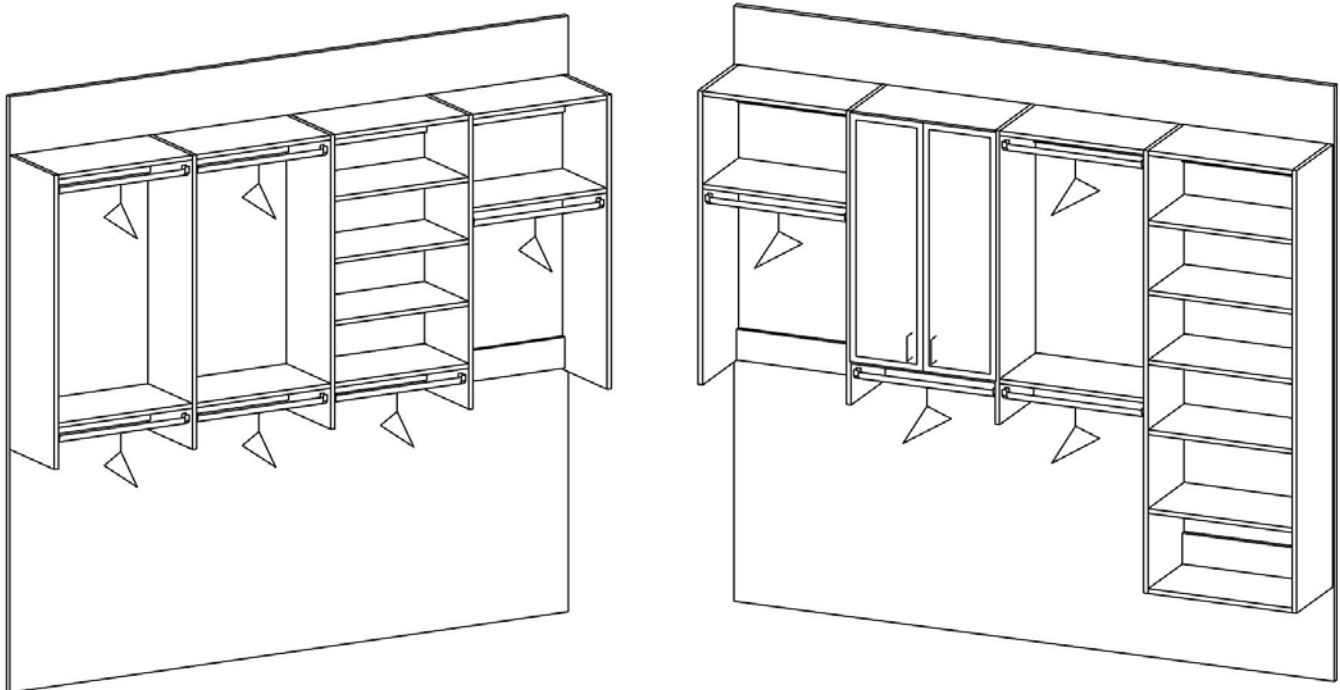
Design Options:



48" Panel

Wall Hung Cabinets for Hanging Options

- Used in bedroom closets, foyer/entries, garage entries and storage closets.
- For use in 18", 24", 30" or 36" wide units.
- Installs with Cleat system.
- Available in End Panels or Center Panels.

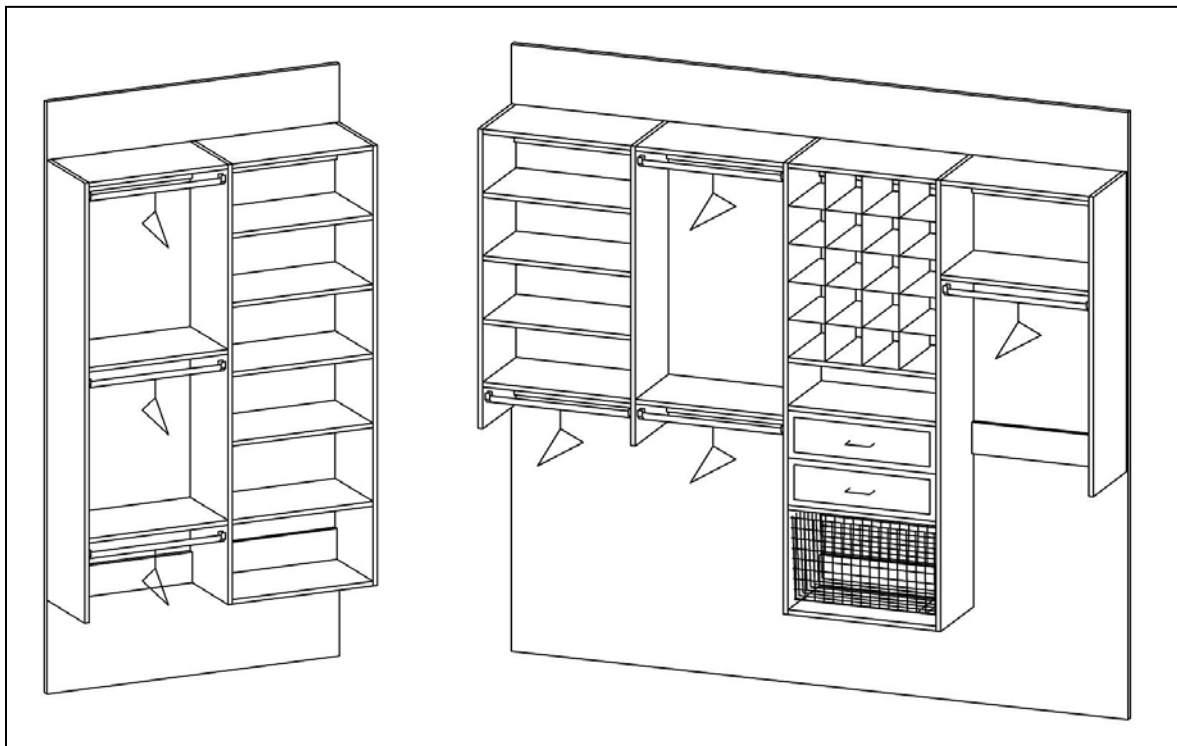
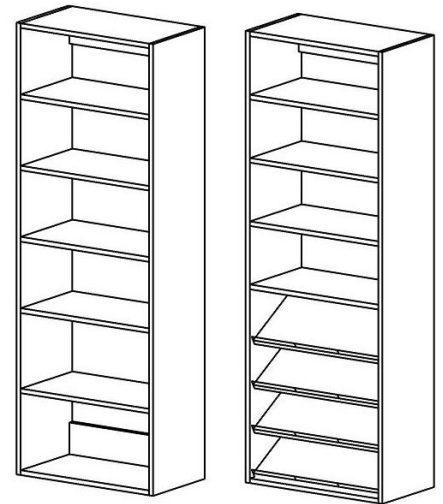


72" Panel

Wall Mount

- Used in bedroom, linen and storage closets or a triple hang child's closet.
- For use in 18", 24", 30" or 36" wide units.
- Installs with Cleat system.
- Can be floor mounted (see next page).
- Can accept 5", 7.5" and 10" drawers.
- Door Combinations include 24" or 30" wide X 31", 35", 40" and 49" heights.
- Available in End Panels or Center Panels.

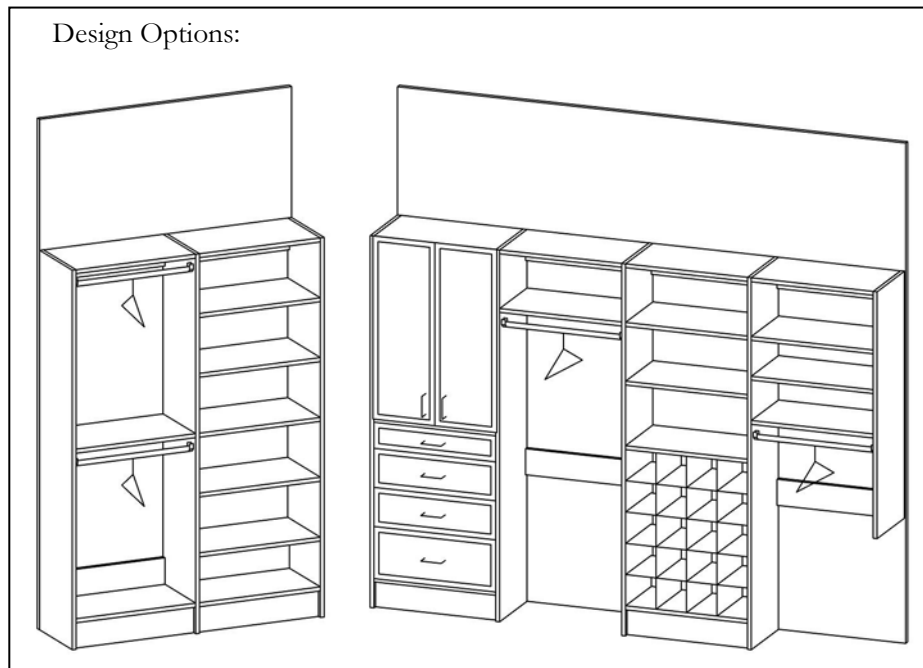
Sample Configurations:



72" Panel

Floor Mount

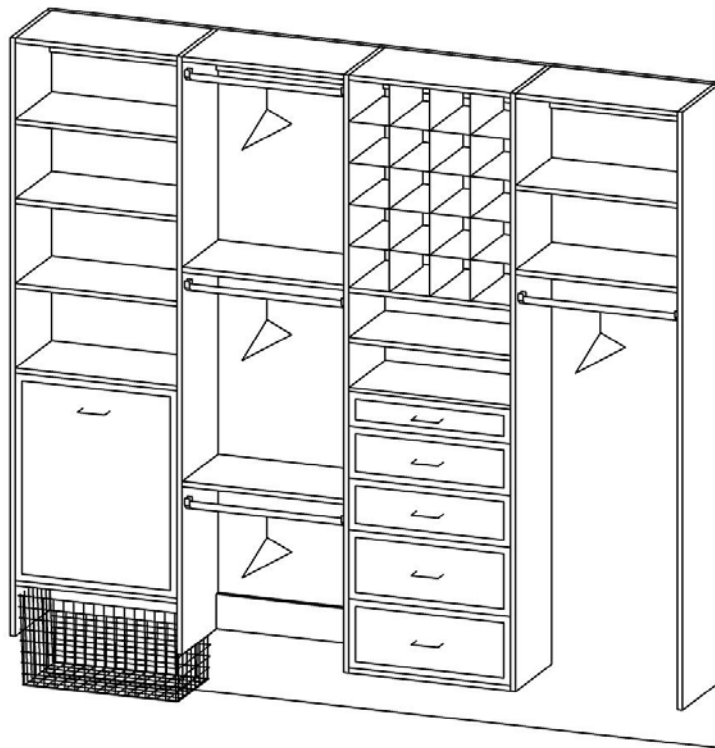
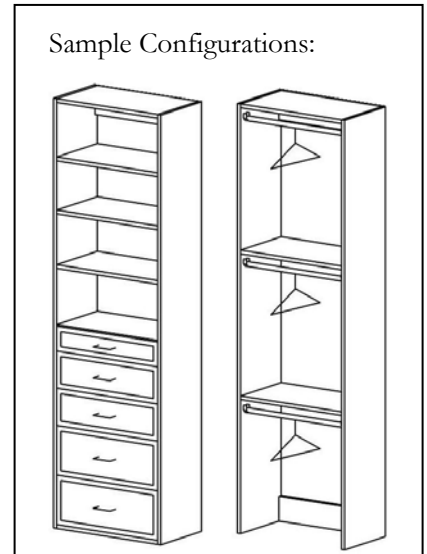
- Used in pantries, island units and book shelves.
- For use in 18", 24", 30" or 36" wide units.
- Installs using Cleat at top and bottom of unit.
- Can be wall mounted (see previous page).
- Can accept 5", 7.5" and 10" drawers.
- Utilizes toe kicks to protect lower part of panels.
- Door combinations include 24" or 30" wide X 31", 35", 40" and 49" heights.
- To create Toe Kick hole sets, place an 87" Panel on top of the 72" panel and drill out the Toe Kicks.
- Available in End Panels or Center Panels.



87" Panel

Wall Mount

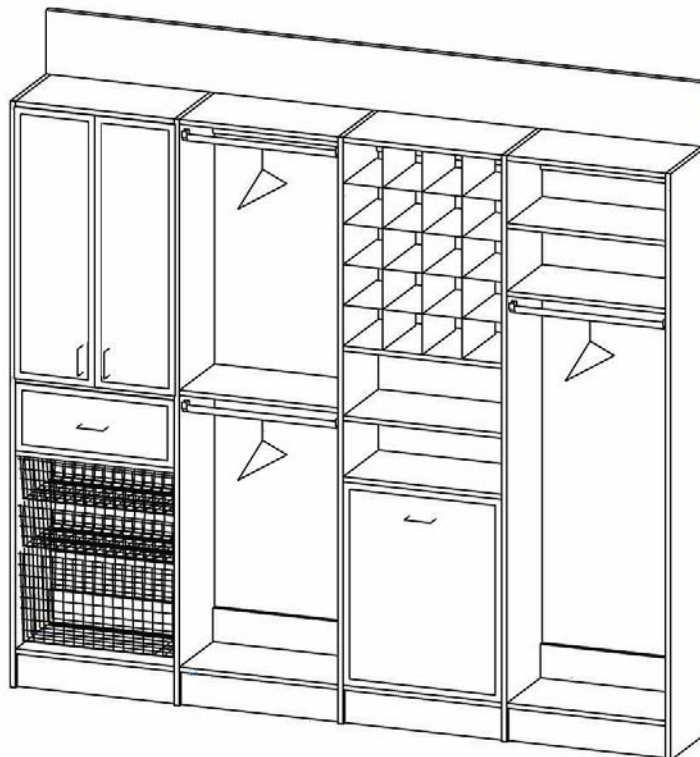
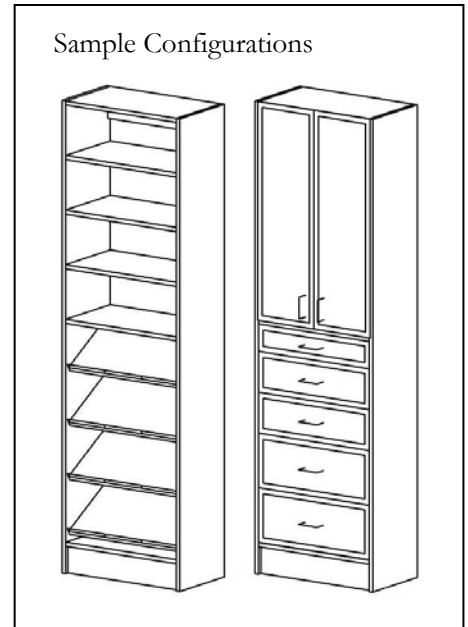
- Used in walk-in and linen closets, pantries and bookshelves.
- Great for triple hang in closets with high ceiling.
- For use in 18", 24", 30" or 36" wide units.
- Can accept 5", 7.5" and 10" drawers.
- Door combinations include 24" or 30" wide X 31", 35", 40" and 49" heights.
- Installs with Cleat system.
- Can be floor mounted (see next page).
- Available in End Panels or Center Panels.



87" Panel

Floor Mount

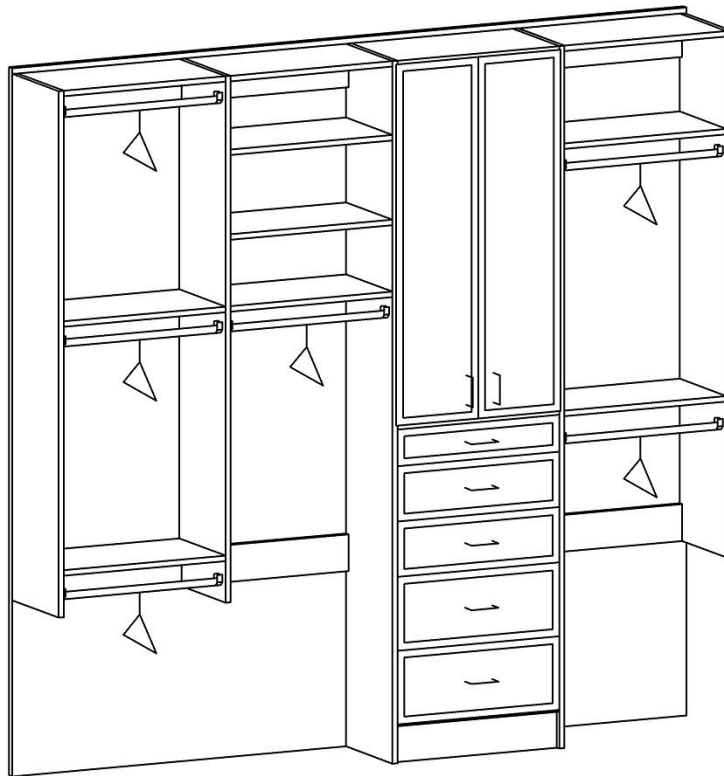
- Used in walk-in and linen closets, pantries and book shelves.
- Great for triple hang in high ceiling closets.
- Installs using Cleat at top and bottom of unit.
- Can be wall mounted (see previous page).
- Utilizes toe kicks to protect lower part of panels.
- For use in 18", 24", 30" or 36" wide units.
- Can accept 5", 7.5" and 10" drawers.
- Door combinations include 24" or 30" wide X 31", 35", 40" and 49" heights.
- Available in End Panels or Center Panels.



96" X 14" Panel

Floor Mount

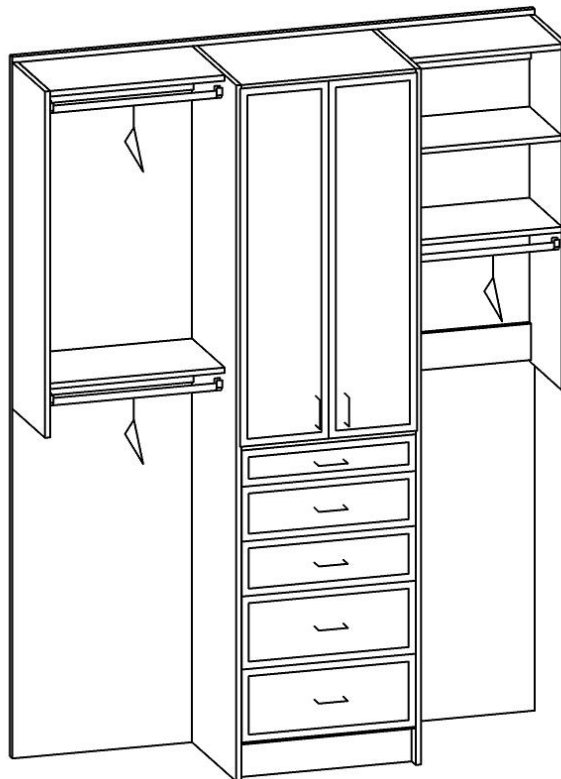
- Used in walk-in and linen closets, pantries and book shelves.
- Great for triple hang in closets with high ceiling.
- Installs using Cleat at top and bottom of unit.
- Utilizes toe kicks to protect lower part of panels.
- For use in 18", 24", 30" or 36" wide units.
- Can accept 5", 7.5" and 10" drawers.
- Door combinations include 24" or 30" wide X 31", 35", 40" and 49" heights.
- Available in End Panels or Center Panels.



96" X 19" Panel

Floor Mount

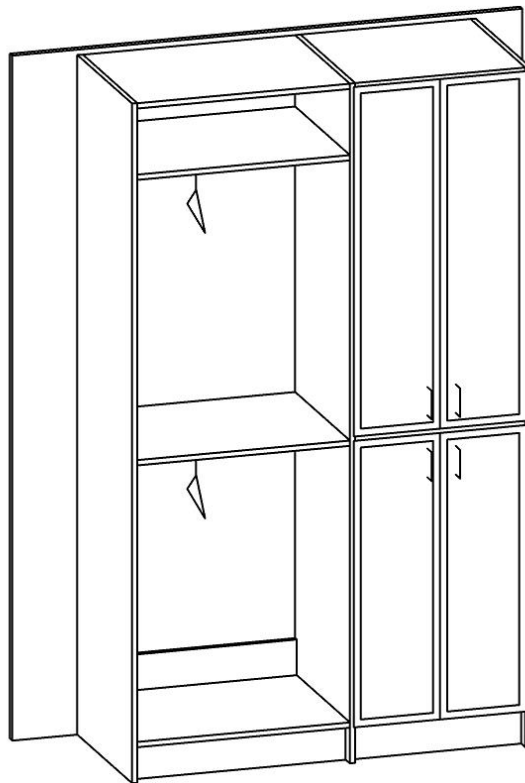
- Used in areas where deeper shelving and drawers are required.
- For use in 24" and 30" wide units only.
- Installs using Cleat at top and bottom of unit.
- Utilizes toe kicks to protect lower part of panels.
- Can accept 14" deep X 5", 7.5" and 10" drawers or 19" deep X 7.5" and 10".
- Door combinations include 24" or 30" wide X 31", 35", 40" and 49" heights.
- Available in End Panels or Center Panels.



96" X 24" Panel

Floor Mount

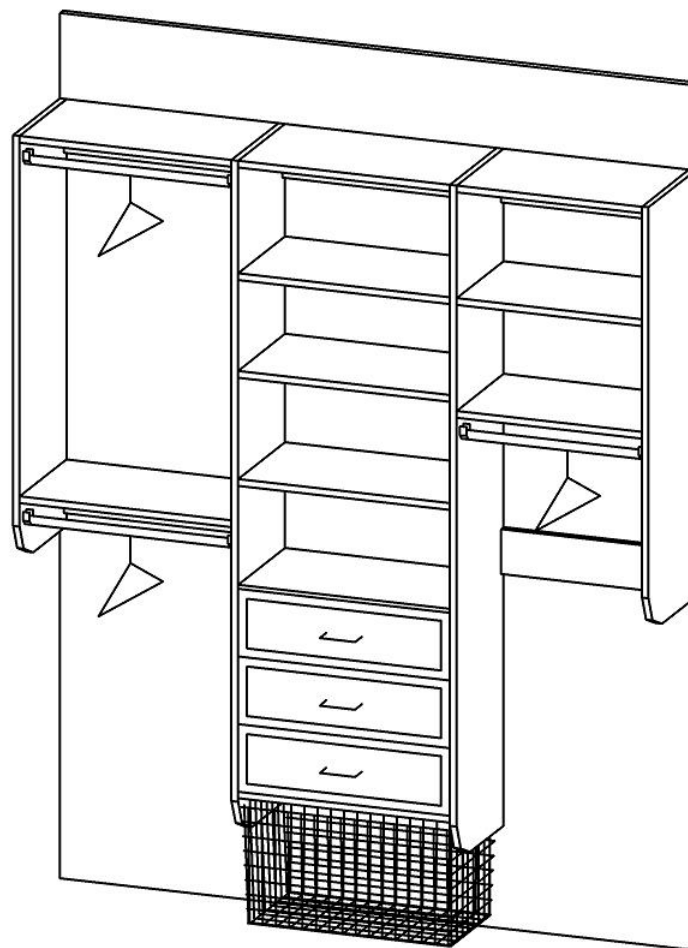
- Used in areas where deeper shelving and drawers are required.
- For use in 24" and 30" wide units only.
- Installs using Cleat at top and bottom of unit.
- Utilizes Toe Kicks to protect lower part of panels.
- Can accept 14" deep X 5", 7.5" and 10" drawers or 19" deep X 7.5" and 10".
- Door combinations include 24" or 30" wide X 31", 35", 40" and 49" heights.
- Available in End Panels or Center Panels.



Radius Bottom Panel

Wall Mounted Radius Bottom Units

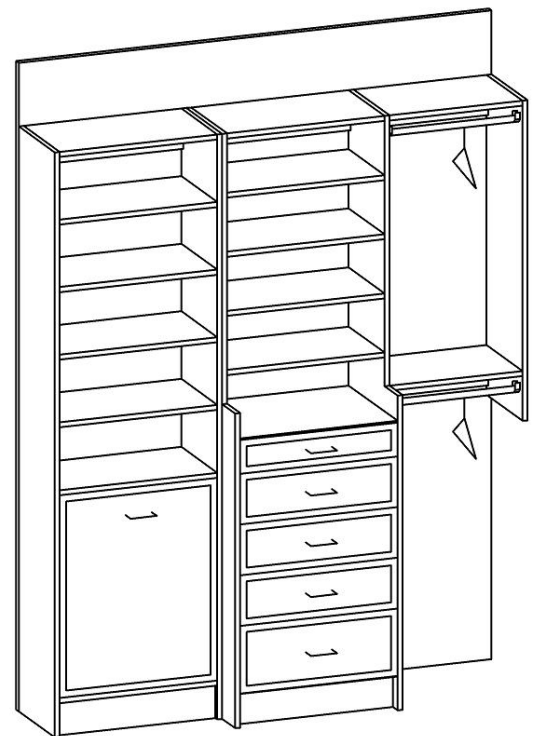
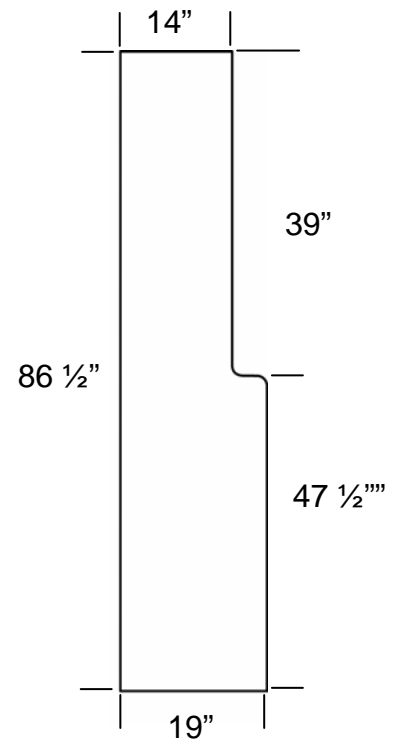
- Used in any situation that a Wall Mounted unit can be used.
- Radius Bottom provides smooth edge appearance.
- Comes in 48" and 76" high panels by 14" deep.
- Installed using Cleats.
- Available in Left, Right and Center panels.



Hutch Panels

Key Points

- 87" high.
- 14" deep top section and a 19" deep bottom section.
- Accepts all 14" and 19" deep shelves, drawers, doors and accessories.
- Available in End Panels (right and left) or Center Panels.
- Utilizes Toe Kicks to protect lower part of panels.
- Installs using Cleat system.
- Makes 24" or 30" cabinets.
- Typical Hutch Panel drawer/shelf configuration is 1-10" Drawer 3-7½" Drawers, 1-5" Drawer and 3 Rasant shelves (at the bottom, top of drawer stack and in the middle of the drawer stack). The upper portion is used for shelf space.



Drawer Glide Configuration

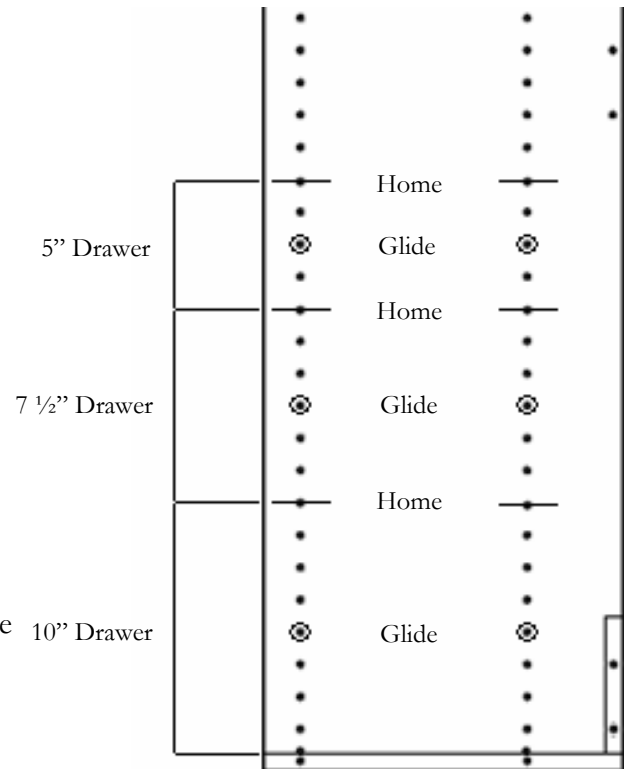
2 Positions

1. Home Position

- Marked with a line.
- Open space where a Rasant Shelf may be placed.

2. Glide Position

- Marked with a circle.
- Where Glide is placed.



Determining Placement

All Drawer Glide placements are determined by the height of the Drawer Box:

- 5" Drawer = 4" Drawer Box
- 7 1/2" Drawer = 6" Drawer Box
- 10" Drawer = 8" Drawer Box

To place drawer glides count up from home position half the distance of the drawer box size and mark with a circle. (The fixed shelf at the bottom of a cabinet will be your first home position.)

For an 8" drawer box, count up four holes from home position, then mark a circle. Count up four more holes and draw a line through that hole - this is now home position.

For a 6" inch drawer box, count up three holes from home and draw a line. Count up three more holes, mark with a line - this is now home position.

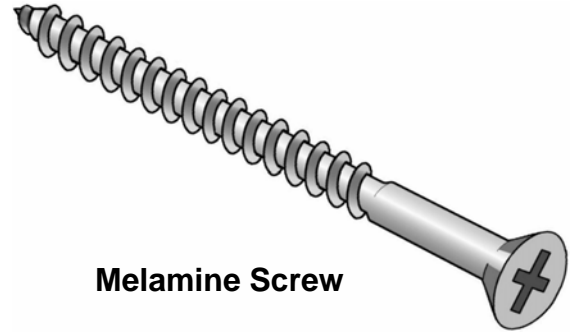
For a 4" inch drawer box, count up two holes from home position, draw a circle. Count up two more holes draw a line - this is now home position.

A shelf may be placed at any home position.

Melamine Anchor Instructions

When to use the Melamine Anchor:

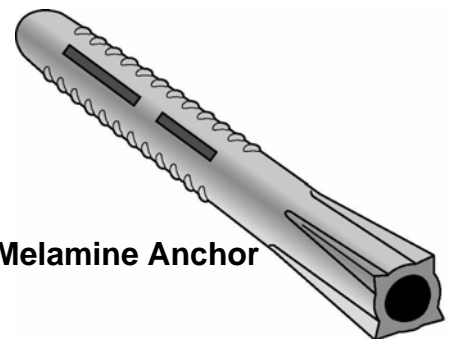
- Always use the Melamine Anchor with Melamine Screw between each of the cams of the Cleats to attach them to the wall.



Melamine Screw

How it is used:

- Using the Melamine Anchor Countersink on a 5/16” drill bit, drill through the desired location on the cleat far enough so the countersink inserts 1/8” into the cleat.
- With a hammer, drive the red melamine anchor through the cleat and into the wall until it is flush or just below the surface of the cleat.
- Insert and drill the screw until it is flush with the cleat and continue to spin the screw until the anchor “rosettes” up behind the wall.
- Apply the correct color Fast Caps over the screw.



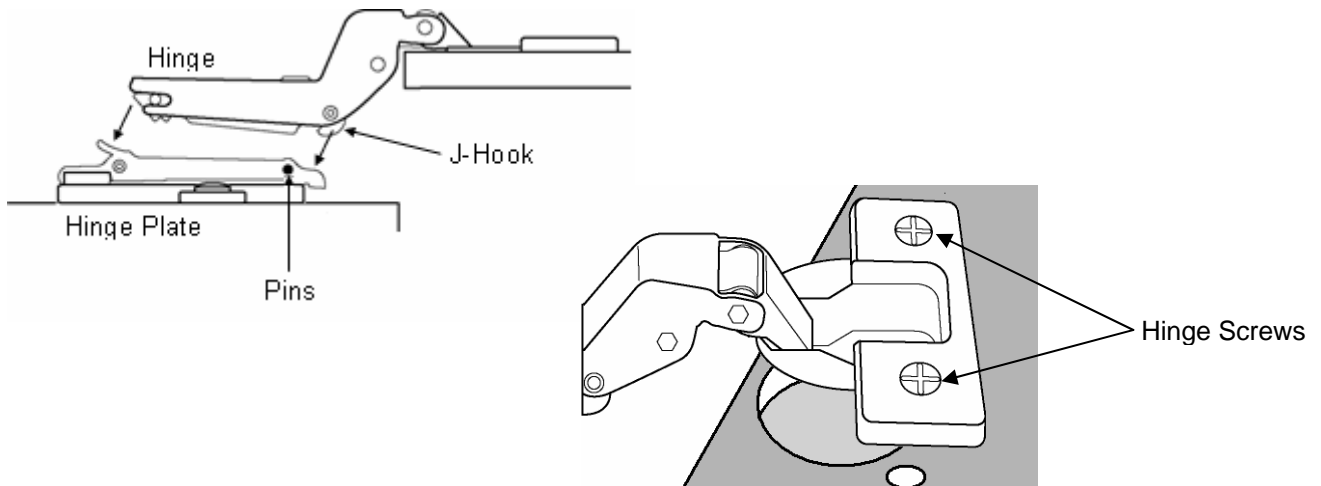
Melamine Anchor



Melamine Countersink

Door Installation

1. Place Pins of Hinge Plate into J-hook of hinge and press together. Hinge Plate will snap and lock. Install Hinge Cup into predrilled hinge holes of door.
2. Lock hinge in place by rotating hinge screws clockwise until screw hits stop.
3. Hold door to face of cabinet with hinge fully extended.
4. Press hinges into holes of cabinet starting with the top hinge. The door should overlap half of the Fixed Shelf
5. Tighten hinge screws with #2 Phillips Screwdriver until snug.
6. Repeat for second door.



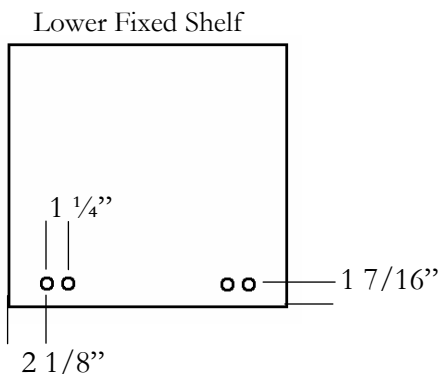
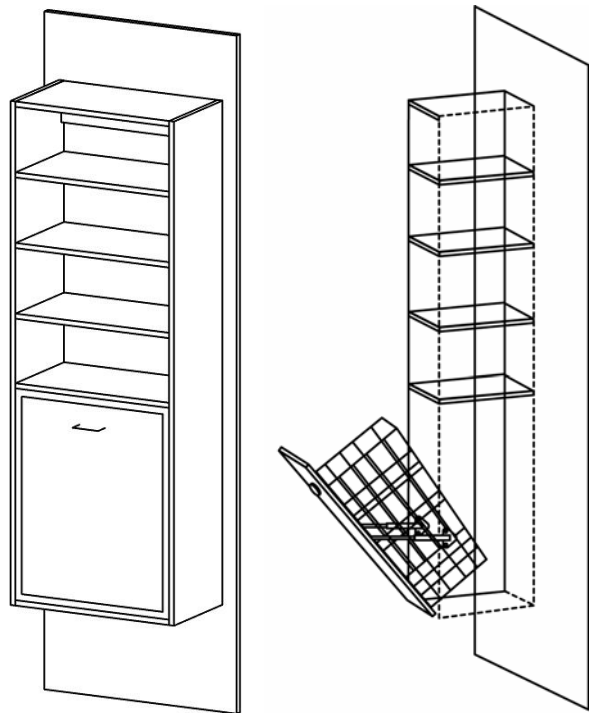
Note:

Any door can be used on either the left or the right side of a cabinet.

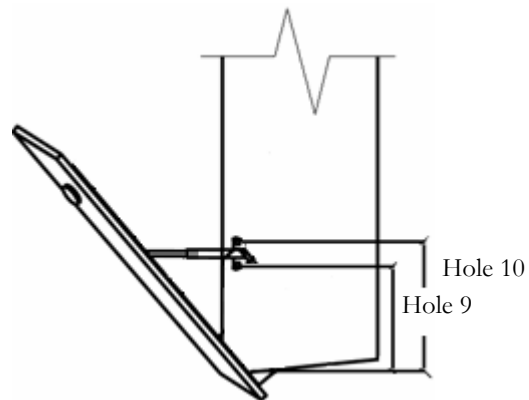
When installing in a Top Shelf Method, top most door set will have an additional 3/8". In order to mask the space, an additional Shelf will need to be installed just below the Top Shelf, in the Fixed Shelf position.

Hamper Door/Basket Installation

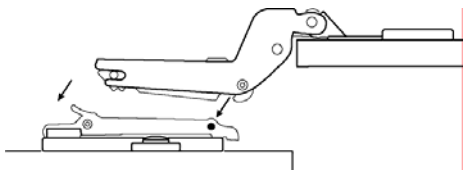
1. Measure up 30" from bottom fixed shelf. Insert 4 Rasant Bolts in nearest line bore hole.
2. Install Rasant Shelf.
3. Drill hole locations for Hamper Door Hinge.
4. Assemble Hinge.
5. Install Hamper Door Hinge in Hamper Door.
6. Install Hamper Door Hinge in lower Fixed Shelf.
7. Install Door Stays in line bore as indicated.
8. Secure stays to panel using (4) 1/2" screws.
9. Attach included clear bumpers to door.
10. To adjust Hinge, turn white plastic screw in to ease movement of door.



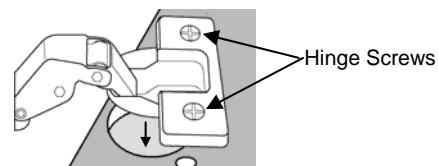
Hole Location for Hamper Door Hinge



(A Hamper Hinge Template is available for quicker installation.)



Install Hinge Cup into pre-drilled hinge holes of door. Place pins of Hinge Plate into J-hook of hinge and press together. Hinge Plate will snap and lock.

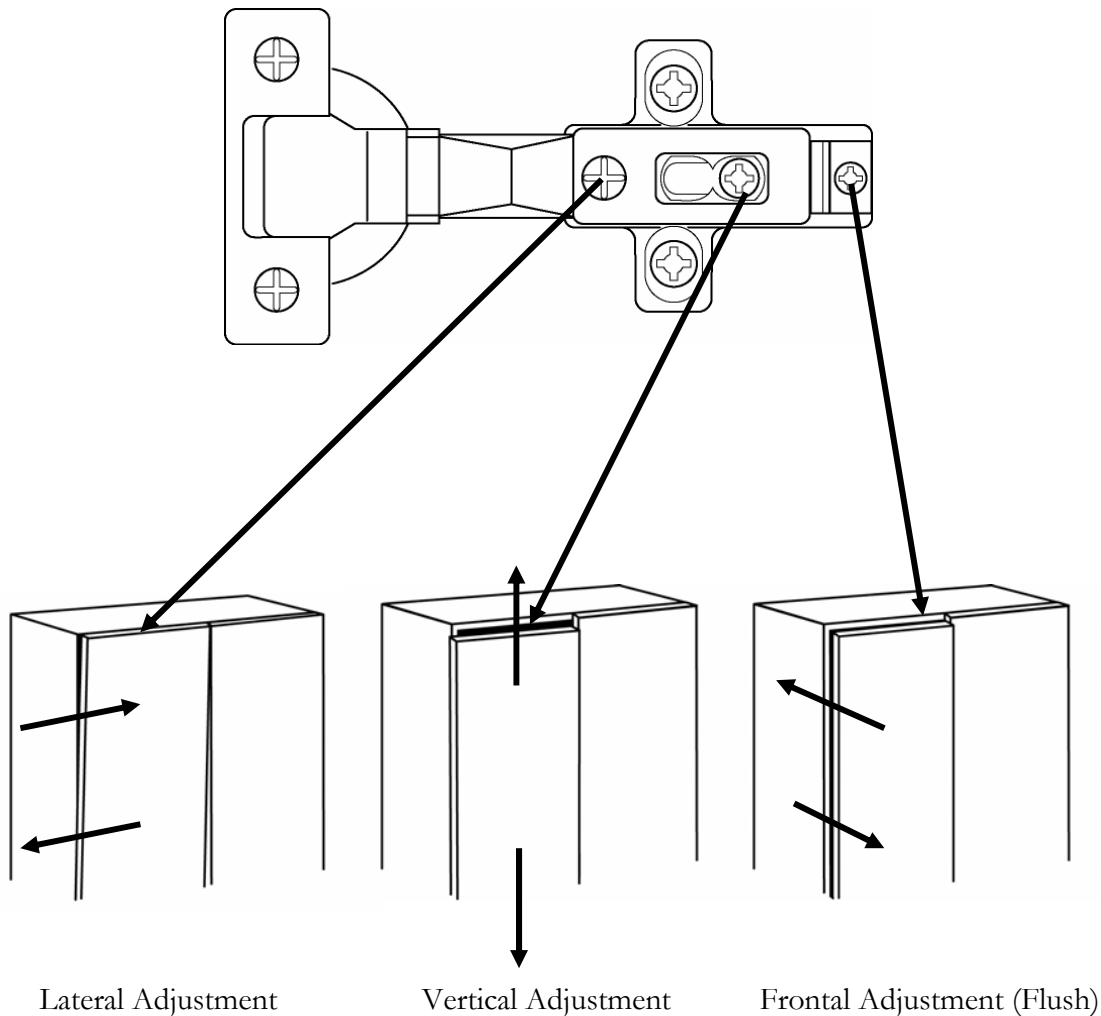


Lock hinge in place by rotating hinge screws clockwise until screw hits stop.

Door Adjustment

Doors can be adjusted three ways:

1. Lateral – Rotate screw clockwise to move door toward center of cabinet and counter-clockwise to move door away.
2. Vertical – Rotate screw clockwise to move door up and counter-clockwise to move door down.
3. Frontal – Rotate screws clockwise to move door out from cabinet and counter-clockwise to move door closer.
4. After hinges are adjusted, snap on SCHULTE Hinge Cover Plates.

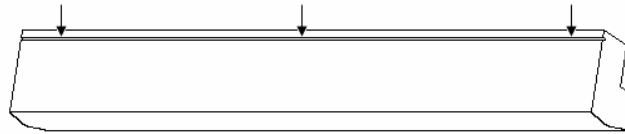


Installation of Crown Molding

After the Cabinet is finished, measure and cut the Crown Molding. Crown Molding should be cut with a Miter Saw. Use a Finishing Blade and be sure to go slowly to avoid chipping.

Set the Crown Molding on the top of the cabinet to determine where it will be attached to the cabinet.

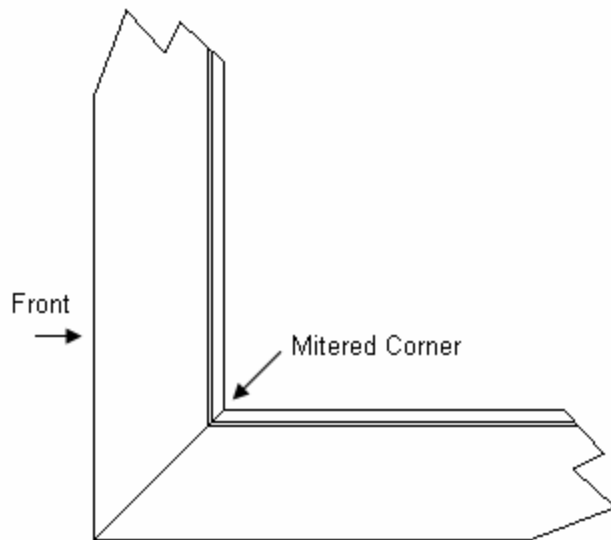
Crown Molding is installed on the top shelf of a finished cabinet. Use a 1/8" drill bit to drill in the ridge on the top of the crown molding to allow a place for the 1-1/4" drywall screw to go into the panels or shelves.



Note: Crown Molding can be used on the Fixed Shelf Method or the Continuous Top Shelf Method. However, if doors are going to be used at the top of a cabinet, the Cabinet must be Continuous Top Shelf Method for the Crown Molding to fit properly. The doors do not move up a hole set, but a Moveable Shelf is put at the top of the cabinet to fill in the gap.

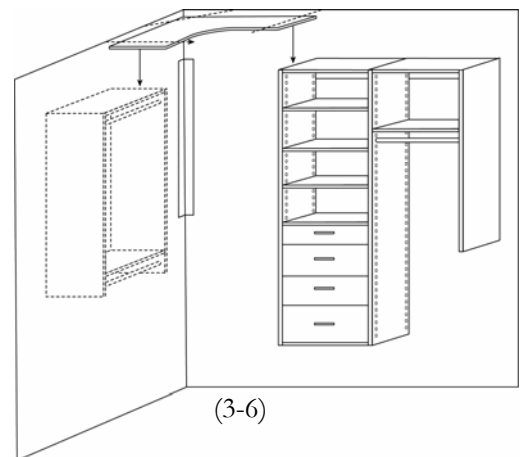
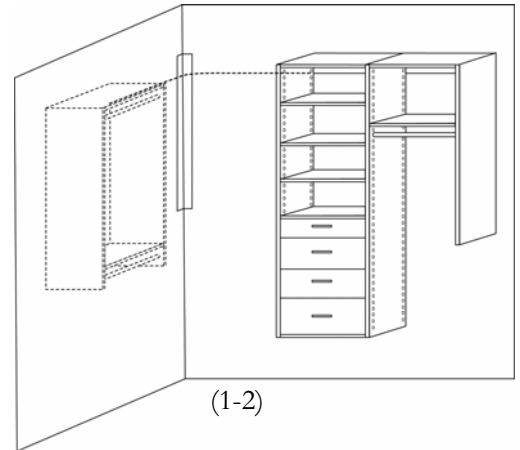
For corners, simply miter the ends so that they fit at a 90° angle.

Any gaps can be filled with caulk.

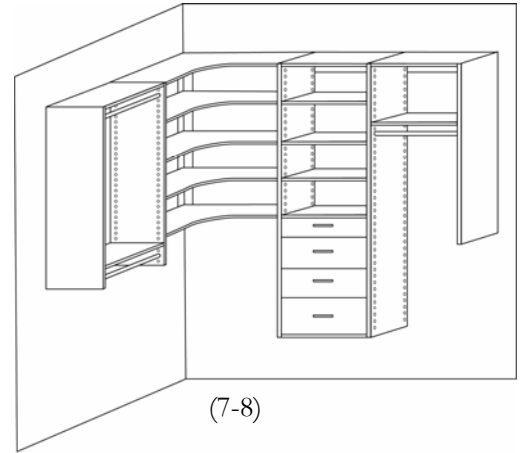


Radius Corner Shelf

1. Position a level along the back wall, flush with the top of one of the cabinets and make a pencil mark in the corner.
2. Mount the Radius Corner Support in corner.
 - Cut support as needed and align with pencil mark. Keep cut end facing downward to assure proper hole alignment.
 - Secure the support to the wall with mounting screws inserted through 3 of the predrilled holes at the top, middle and bottom of the support.
 - Avoid the uppermost hole, as this will receive a shelf pin to support the top Radius Shelf and any other holes in which a shelf pin is intended.
3. Place an uncut Radius Corner Shelf spanning the 2 Cabinets, then push the shelf into the corner.
 - Make sure the front of the shelf is flush with the fronts of the cabinets.
4. Standing beneath the shelf, mark cut lines on the underside of the shelf where each of the cabinets meet the shelf.
 - Also mark a cut line at the back of the shelf to accommodate Corner Shelf Support.
 - Shelf pins for top and bottom should be placed in the uppermost panel and support holes.



5. Remove the shelf and cut along lines.
 - Use a circular saw with a saw guide and fine blade for straight, smooth cuts.
 - If necessary use a sanding block with 80 grit paper to sand down rough edges and/or high spots.
6. Insert shelf pins in the panels and in the corner support at the desired shelf heights.
7. Use the first cut shelf as a template to make cutting lines on all other corner shelves, then cut additional shelves.
 - Before cutting additional shelves, make sure that the original shelf fits properly at each planned location. (If necessary, calculate changes in shelf dimensions, mark new cut lines, and cut each shelf to fit more precisely in its intended location.)
8. Place shelves on pins and adjust shelves as necessary so shelf fronts are flush with the Panels.

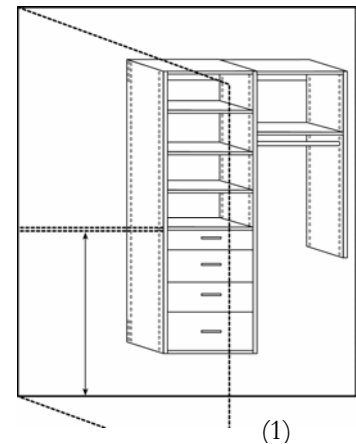


Radius Corner Shelf With Hanging Rod

1. Measure desired height for hanging rod and make a pencil mark on the wall where the panel will be attached.

- 42" from floor for short hang
- 68" from floor for long hang

2. Temporarily attach a 5-1/2" (an 11" Panel cut in half) vertical panel to the cabinet panel just above the 42" or 68" pencil mark.

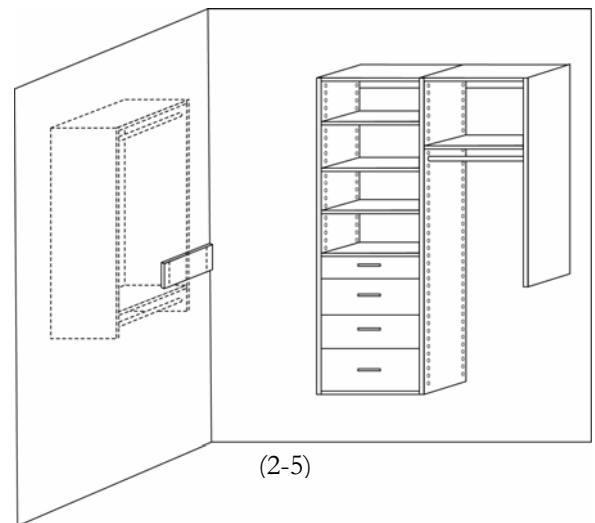


3. Position a level along the back wall, flush with the top of the 5-1/2" panel, and make a pencil mark in the corner.

4. Remove the temporarily installed 5-1/2" panel from cabinet.

5. Mount the 5-1/2" vertical panel on the wall that will be receiving the rod, with the top of the panel flush with the pencil mark.

- If anchoring the panel to a wooded stud, secure the panel to the wall with a Melamine Screw through one of the predrilled holes.
- If a wood stud is found, secure the panel to the wall with a Melamine Anchor. Use the third holes from top and bottom.
- Avoid placing the screws through holes that will be needed for shelf pins and rod flange.

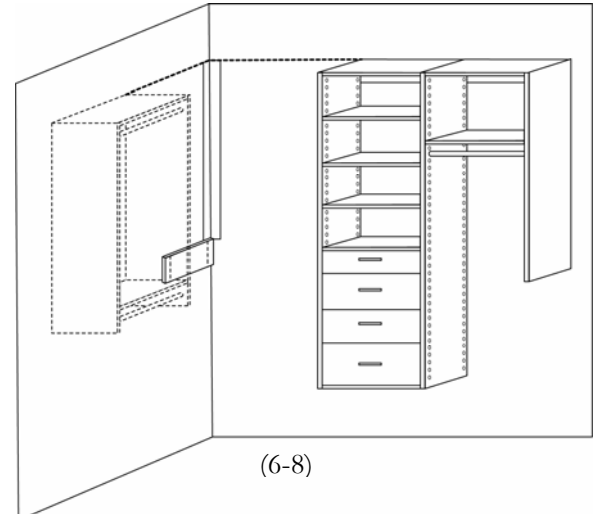


6. Position a level along the back wall, flush with the top of the cabinet and make a pencil mark in the corner.

7. Measure and cut the vertical Radius Corner Support to fit between the pencil mark and the top of the 5-1/2" panel.

8. Mount the Radius Corner Support in the corner with the cut side down.

- Secure the support to the wall with mounting screw inserted through 3 of the predrilled holes at top, middle and bottom of the support.
- Avoid holes that will receive shelf pins.



9. Place uncut Radius Corner Shelf on top of and spanning the 2 cabinets. Then push the shelf into the corner.

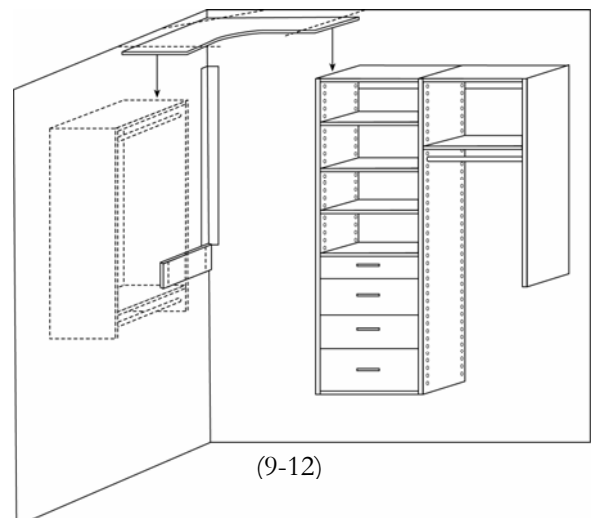
- Make sure the front of the shelf is flush with the fronts of the cabinets.

10. Standing beneath the shelf, mark cut lines on the underside of the shelf where each of the cabinets meet the shelf.

- Also mark a cut line at the back of the shelf where the corner support meets the shelf.

11. Remove the shelf and cut along the lines.

- Use a circular saw with saw guide and fine blade for straight, smooth cuts.
- If necessary, use a sanding block with 80 grit paper to sand down rough edges and/or high spots.



12. Insert Shelf Pins in the panels and in the corner support at desired heights.

- Shelf pins for top shelf should be placed in the uppermost panel and support holes.
- Shelf pins for the lower shelf should be placed in the panel and support holes above the rod flanges.

13. Use the first cut shelf as a template for marking cut lines on all other corner shelves, then cut additional shelves.

- Before cutting additional shelves, make sure that the original shelf fits properly at each planned location.
- If necessary, calculate changes in shelf dimensions, mark new cut lines, and cut each shelf to fit more precisely in its intended location.

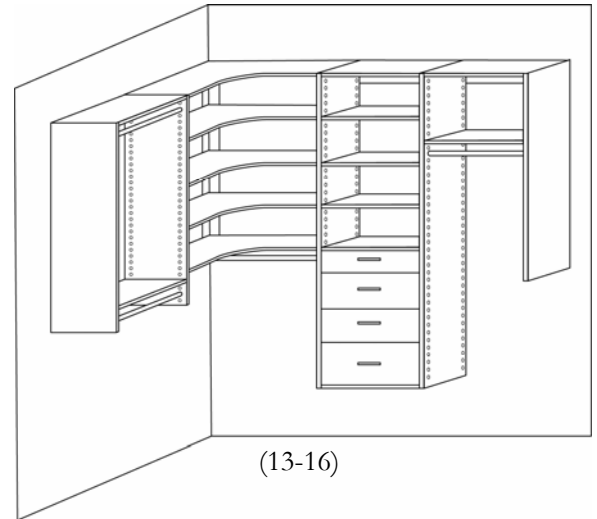
14. Insert 1 Rod Flange into the top 2 holes at the front of the 5-1/2" vertical panel, and another flange into the 2 corresponding holes at the front of the cabinet panel.

15. Measure the inside distance from panel to panel, cut the Chrome Rod 1/4" shorter and insert the rod between the flanges.

- Make sure the chrome rod fits snugly.

16. Place shelves on shelf pins.

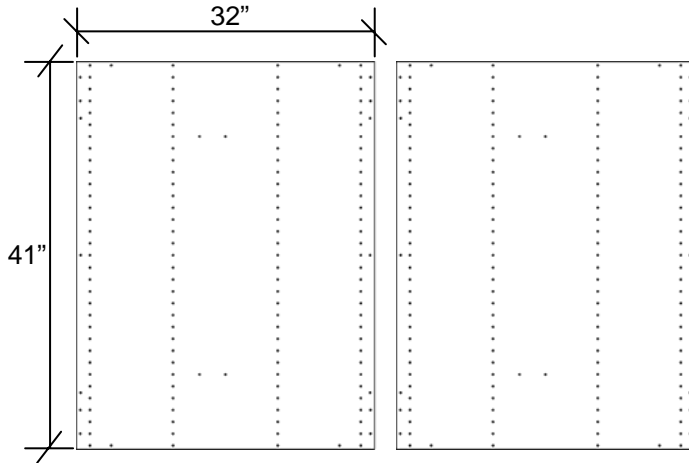
- Adjust shelves as necessary so that shelf fronts are flush with the front of the cabinet panels.



Island Cabinet A Assembly

1. Side Panels

- Lay both side panels (41" X 32") on a flat surface
- Hole Patterns are identical on each panel, therefore, side panels are interchangeable.



2. "B" Cabinet (Optional)

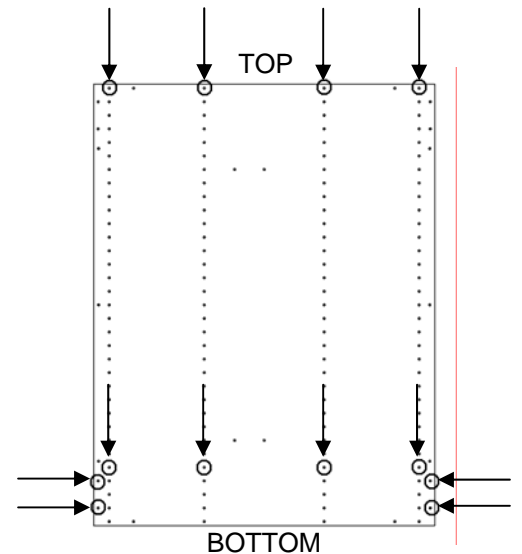
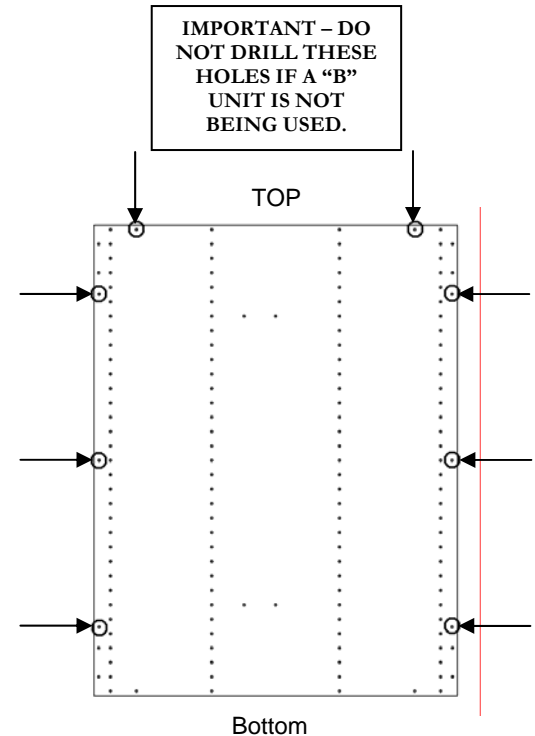
- If attaching Melamine Island B to Cabinet, drill through one side panel at hole locations as indicated. (If using 2 B Cabinets, drill through both side panels.)
- Use sharp 3/16" drill bit and apply light pressure while drilling to avoid damage to opposite melamine surface.

3. Connecting Bolts

- Insert connecting bolts into hole locations as indicated on both panels.
- Tighten bolts using #2 Phillips screwdriver. If using a drill with Phillips bit, set on low to medium torque.

4. Cleat Dowels

- Insert Metal Cleat dowels (included with Island Cabinet) into hole locations as indicated on next page.



5. Top shelf

- Attach top shelf (24" X 32") to one of the side panels.
- With side panel remaining flat, align pre-drilled, cam-lock hole in top panel with connecting bolts in side panel.
- Lower top panel into place.
- Turn each cam-lock clockwise ¼ turn until snug.

6. Bottom Shelf

- Attach Bottom Panel (24" X 32") to same side panel, following same procedures as in step 5.

7. Center Panel

- Attach center panel (24" X 34") to same side panel.
- Align the center panel pre-drilled holes with metal cleat dowels located in side panel.
- Lower center panel into place.

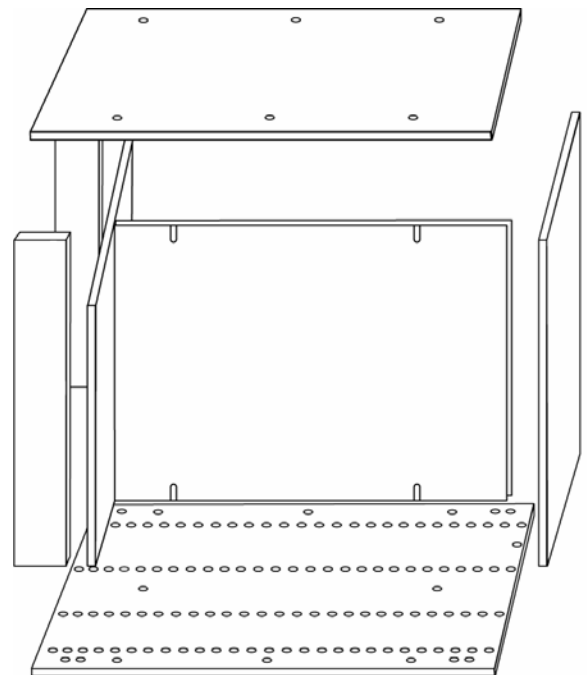
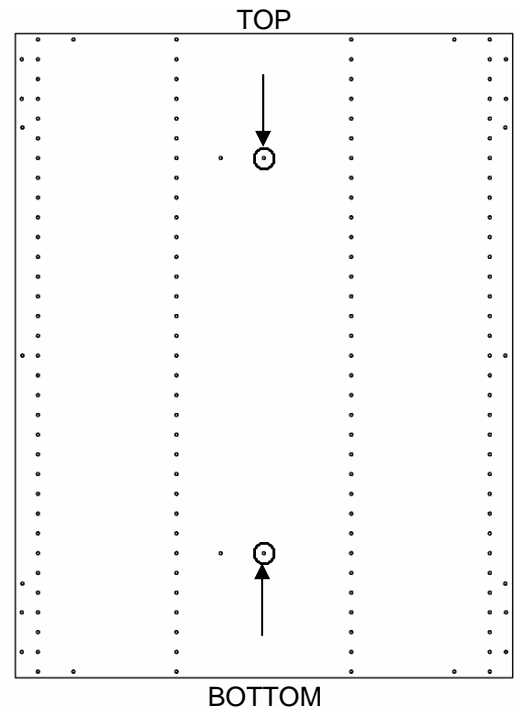
8. Toe Kicks

- Attach Toe Kick (5" X 24") to same side panel.
- Align predrilled holes on Toe Kicks with metal Cleat Dowels and Connecting Bolts in side panel.
- Lower Toe Kick into place.
- Turn Cam Locks clockwise ¼ turn until snug.

9. Side Panel

- Attach remaining Side Panel to cabinet.
- With bolts and dowels facing downward, align remaining side panel over pre-drilled holes in top, center, bottom and toe kick panels.
- Lower side panel into place, turn Cam locks clockwise ¼ turn until snug.
- Stand completed Cabinet A upright.

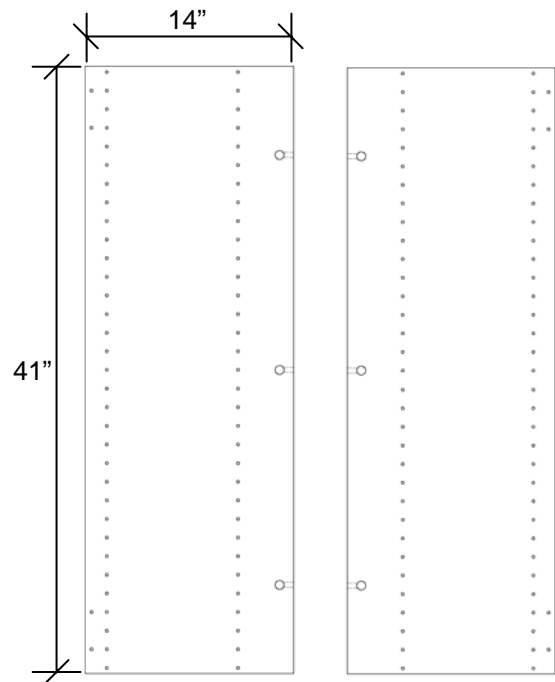
Cleat Dowels



Island Cabinet B Assembly

1. Side Panels

- Lay both Side Panels (41" X 14") on flat surface with holes facing up
- Hole Patterns are identical on each panel therefore side panels are interchangeable.

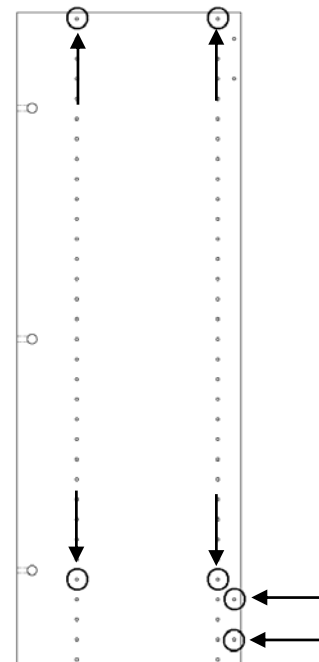


2. Connecting Bolts

- Insert connecting bolts into hole locations as indicated on both panels.
- Tighten bolts using #2 Phillips screwdriver. If using drill with Phillips bit, set on low to medium torque.

3. Top Shelf

- Attach top shelf (14" X 32") to one of the side panels.
- With side panel remaining flat, align pre-drilled, cam-lock hole in top panel with connecting bolts in side panel.
- Lower top panel into place so that the edge banding is all facing in the same direction.
- Turn each cam-lock clockwise 1/4 turn until snug.



4. Bottom Shelf

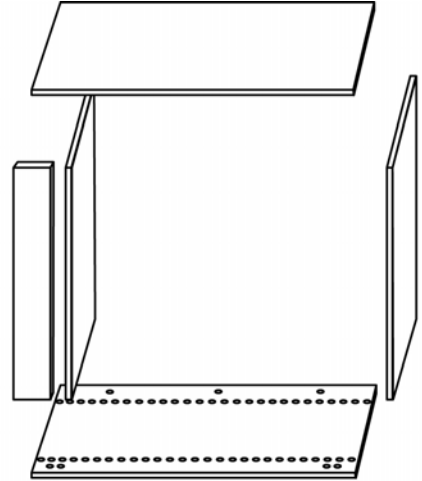
- Attach Bottom Panel (24" X 32") to same side panel, following same procedures as in step 5.

5. Toe Kick

- Attach Toe Kick (5" X 24") to same side panel.
- Align predrilled holes on Toe Kicks with Connecting Bolts in side panel.
- Lower Toe Kick into place.
- Turn Cam Locks clockwise ¼ turn until snug.

6. Side Panel

- Attach remaining Side Panel to cabinet.
- With bolts and dowels facing downward, align remaining side panel over pre-drilled holes in top, center, bottom and toe kick panels.
- Lower side panel into place, turn Cam locks clockwise ¼ turn until snug.
- Stand completed Cabinet B upright.



7. Connecting Bolts

- Install connecting bolts into hole locations on face of Cabinet A side panel. (These holes were created in step 2 of Island Cabinet A Assembly.)
- Tighten Bolts using #2 Phillips screwdriver. If using drill with a Phillips bit, set on low to medium torque.

8. Attach Cabinet B to Cabinet A

- Align pre-drilled cam lock holes in Cabinet B side panels with connecting bolts on Cabinet A.
- Slide Cabinet B into place. Turn each cam-lock clockwise ¼ turn until snug.
- Position completed Melamine Island Cabinet A/B into closed space.

